

Overview

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Using PTC's Workgroup Manager to Manage ECAD Data

- · What will be covered:
 - Why you need to manage your ECAD Data, and what that means.
 - Our experience with rolling out PTC Workgroup Manager to manage data from the Cadence EDA Tool.
 - The benefits that GE Appliances has seen by rolling out an architected ECAD Data Management solution in PTC Windchill.
 - Some of the struggles that GE Appliances had while rolling out and starting to use the tools.
- · What will not be covered:
 - Specifics about the data within files.
 - How to use the EDA tools.
 - How to accomplish with other EDA tools.



What ECAD or EDA tools do you use?

- Synopsys
- Cadence
- Mentor Graphics
- Altium
- Zuken
- Other



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What tools do you use for Electronics Design Data Management?

- PTC Windchill PLM
- Other PLM
- Software Version Control System (e.g. GIT, SVN, CVS)
- Network Drives / File System
- None



GE Appliances Historical ECAD Data Management

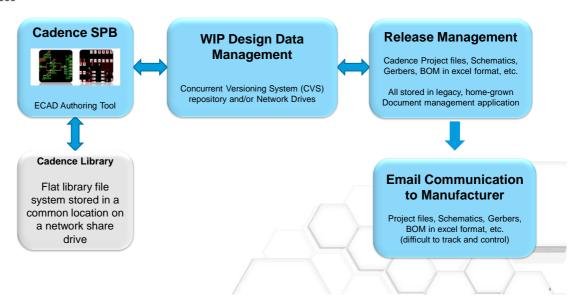
GE Appliances ECAD landscape

- Cadence HDL tools have been in use since about 1999 for all circuit board designs.
- Used a combination of folders on network drives and software version control systems to manage our ECAD data.
- In the early days, most of the ECAD data was text-based, and the software version control systems worked well.
- Over the years, ECAD data has become less ASCII based file formats and more binary file formats.
- Data formats have changed and design files have increased in complexity. This has started causing some issues with historical ECAD Data Management.

GE Appliances Historical ECAD Data Management

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Old Process



PTC[®] Live GE Appliances Historical ECAD Data Management Global A world with no ECAD Data Management led_lighting_ps.brd RRD File 1.047 KB led_lighting_ps_01.brd BRD File 343 KB led_lighting_ps_02.brd BRD File 700 KB Before long, designs become un-manageable. led_lighting_ps_03.brd BRD File 700 KB led_lighting_ps_04.brd BRD File 700 KB led_lighting_ps_05.brd BRD File 702 KB Which design is the latest? led_lighting_ps_06.brd BRD File led_lighting_ps_07.brd BRD File 710 KB led_lighting_ps_08.brd BRD File 710 KB What changed in each of these? led_lighting_ps_09.brd BRD File led_lighting_ps_10.brd BRD File 741 KB led_lighting_ps_11.brd BRD File 878 KB · Which design did we order for each build? BRD File led_lighting_ps_12.brd 883 KB led_lighting_ps_13.brd BRD File 885 KB led_lighting_ps_14.brd BRD File 885 KB · What's the difference between two iterations? BRD File 883 KB led_lighting_ps_15.brd led lighting ps 16.brd BRD File 884 KB BRD File 892 KB led_lighting_ps_17.brd BRD File 892 KB led lighting ps 18.brd BRD File 902 KB led lighting ps 19.brd 907 KB led_lighting_ps_20.brd BRD File BRD File 909 KB led lighting ps 21.brd led_lighting_ps_22.brd BRD File 914 KB BRD File 917 KB led_lighting_ps_23.brd led_lighting_ps_24.brd BRD File 917 KB led_lighting_ps_25.brd BRD File 917 KB led_lighting_ps_26.brd 922 KB led_lighting_ps_27.brd led_lighting_ps_28.brd BRD File 946 KB led_lighting_ps_29.brd BRD File 947 KB led_lighting_ps_30.brd

GE Appliances Historical ECAD Data Management

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A step forward: ECAD Data Management with tools not intended to manage ECAD data

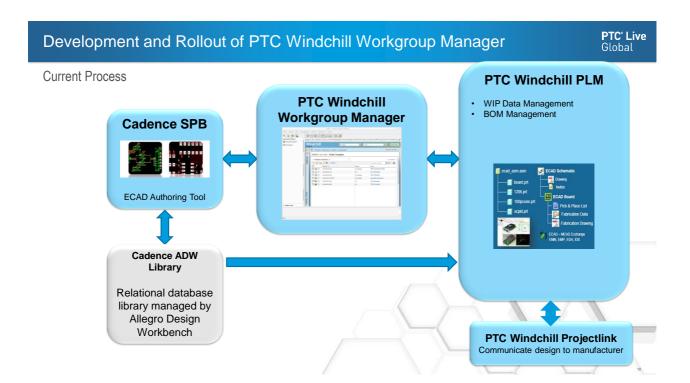
- One example is to use tools meant for software code management.
- In early 2000's, we started with Concurrent Versioning System (CVS), but others are available.
 - Git
 - Apache Subversion (SVN)
 - Visual Source Safe (VSS)
- Each revision control software mentioned has it's own set of benefits and drawbacks.
- At the core, they are all meant for and do the best with software files, which typically:
 - Are ASCII or text-based files
 - Files with the filenames not changing very often
 - Fairly consistent folder structures

Development and Rollout of Windchill Workgroup Manager

Developing a World-Class ECAD Data Management System

An ECAD Data Management System should:

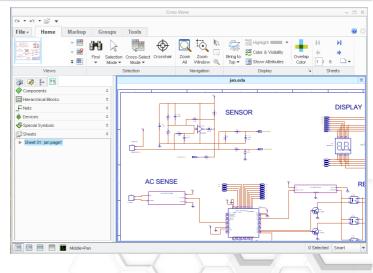
- · Work with the ECAD tools you are using.
 - Understand file structures
 - Be able to extract or inject information to your ECAD design as needed
- Keep track of all design changes, with design comments.
- Manage design data from inception through production and into post-production support.
- · Allow engineers to work around the globe, around the clock on the same designs.



Development and Rollout of PTC Windchill Workgroup Manager

What you can do with Schematics:

- Create a PTC Creo Viewable of the schematic that can be used in design reviews and by other engineers without tying up a license of Cadence.
- All part information is passed, to PTC Windchill, so parts can be interrogated, Bill of Materials built, etc.
- You have the ability to cross-probe between the layout and the schematic.
- Engineers can analyze design differences with PTC Creo Design Compare tools.

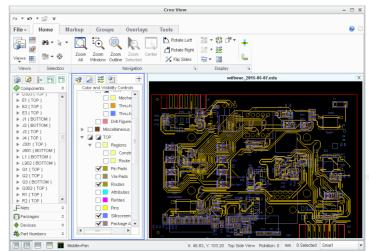


Development and Rollout of PTC Windchill Workgroup Manager

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What you can do with Layout

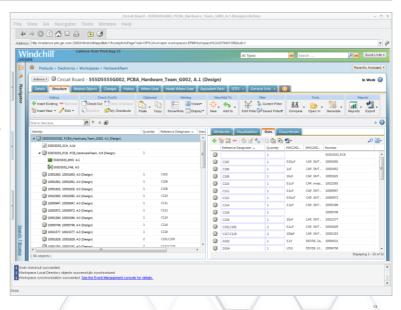
- Create a PTC Creo Viewable of the layout that can be used in design reviews and by other engineers without tying up a license of Cadence.
- You have the ability to cross-probe between the layout and the schematic.
- Engineers can analyze design differences with PTC Creo Design Compare tools.



Development and Rollout of PTC Windchill Workgroup Manager

Additional Data

- Create structured view of the circuit board assembly, with part information, Design Data, Fabrication Data, etc.
- Additional CAD Document types for Fabrication data (i.e. gerber files) or IDX data are available.
 - We use a CAD Doc for Fabrication data which contains a zip file from our gerber generation utility.
 - Typically a hook is required for each additional CAD Document that you want data automatically loaded into.



Development and Rollout of PTC Windchill Workgroup Manager

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Phased Implementation

Cadence Library
Flat library file system
stored in a common
location on a network
share drive

Phase 1 - Library Migration Completed 2013

Cadence ADW Library

Relational database library managed by Allegro Design Workbench

WIP Design Data Management

Concurrent Versioning System (CVS) repository and/or Network Drives

Phase 2- Design Data Management Completed 2014

PTC Windchill Workgroup Manager

Release Management Cadence Project files, Schematics, Gerbers, BOM in excel format, etc.

All stored in legacy, home-grown

Phase 3- Release Management Completed 2015

PTC Windchill PLM

Workgroup Manager Learnings

Where did GE Appliances run into roadblocks?

- · Check-in/Check-out has many file transfers.
 - There are a lot of files being transferred during a normal check-in/check-out procedure. In our environment, there were
 interactions with external applications that slowed these file transfers down.
 - Issues are very hard to identify and you need to make sure that all parties, internal and external are working together.
- · Designs had extraneous data being checked in.
 - Engineers were keeping many copies of designs and/or Cadence was keeping crash information inside directory structure.
 - When importing with PTC Windchill Workgroup Manager, the Workgroup Manager does not filter those types of files out, so some custom scripts were created to "clean-up" designs before checking -in.
 - The standard PTC Hooks were used in order to achieve this clean-up process.
- · Work with your project team to identify and escalate issues to PTC R&D in a timely manner.
 - Don't let issues hang-around or lie dormant for a while. Stay on top of issues until full closure is achieved.
- · Post-production support is necessary.
 - There will always be those few things that you didn't find during testing and implementation.
 - Our specific case had < 10% of users using the new process, so it took a while to find all issues and get resolved.

Business Benefits and What's Next

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Business Benefits

- Everyone can now see the design data, not just Electrical Engineers.
- Reduced Release Management Process by 400% from 1 Hour to less than 15 minutes.
- Releasing and managing designs in PTC Windchill has eliminated the need to create and release 5 documents into home grown system.
- Standardized Design process across product platforms.
- Preferred Part list resulting in 30% reduction in Parts library driving consistency in all designs across all products.

What's Next

- Integrate the UI in with Cadence
- · Add functionality to create IDX files with check-ins
- Synchronize revision numbers between Cadence and PTC Windchill
- And More!



Questions?

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- · Your feedback is valuable
- Don't miss out on the chance to provide your feedback
- Gain a chance to win an instant prize!
- · Complete your session evaluation now

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