

1236 SKID LIFT ANALYSIS

$$SWL := 14932 \text{ lbf} \cdot 1.13 = (1.687 \cdot 10^4) \text{ lbf}$$

$$SWL_{skid} := 17000 \text{ lbf}$$

$$DL := SWL_{skid} \cdot 2 = (3.4 \cdot 10^4) \text{ lbf}$$

$$\theta_{sling} := 30 \text{ deg} = 0.524$$

Complete Skid Main Lift Eye Tearout (Reference: 1236-6005-11D, 1236-6005-11G, and Figure A)

Both lift eyes are dimensionally the same, will have the same sling force applied, and therefore will see the same tearout stress. The material is C.S. A516 GR. 70 NORM.

$$F_{sling} := \frac{DL}{3 \cdot \cos(\theta_{sling})} = (1.309 \cdot 10^4) \text{ lbf} \quad F_{sling} = 5.936 \text{ tonnef}$$

$$T_{eye} := 1.0 \text{ in}$$

$$A_{shear} := 1.132 \text{ in} \cdot 2 \cdot T_{eye} = 2.264 \text{ in}^2$$

$$A_{norm} := 0.720 \text{ in} \cdot 2 \cdot T_{eye} = 1.44 \text{ in}^2$$

$$\tau_{shear} := \frac{F_{sling}}{A_{shear}} = (5.78 \cdot 10^3) \text{ psi}$$

$$\sigma_{norm} := \frac{F_{sling}}{A_{norm}} = (9.088 \cdot 10^3) \text{ psi}$$

$$\tau_{allow.} := 15200 \text{ psi}$$

$$\sigma_{allow} := 25333 \text{ psi}$$

$$SF_1 := \frac{\tau_{allow.}}{\tau_{shear}} = 2.63$$

$$SF_2 := \frac{\sigma_{allow}}{\sigma_{norm}} = 2.788$$

UPDATEPHOTO

Figure A: Main Skid Lift Eye

Weld Shear of Main Lift Eye Due to Direct Shear and Torsion. (Reference 1236-6005-03, 1236-6005-04, and Figures A & B).

$$h_{weld} := 8 \text{ in}$$

$$w_{weld} := 1.01 \text{ in}$$

$$L_{weld} := h_{weld} \cdot 2 + w_{weld} \cdot 2 = 18.02 \text{ in}$$

$$T_{weld} := 0.375 \text{ in} \cdot 7071 = 0.265 \text{ in}$$

$$A_{weld} := L_{weld} \cdot T_{weld} = 4.778 \text{ in}^2$$

Material is E71T-1 Weld Wire

$$\tau_{allowweld} := 17100 \text{ psi}$$

$$I_{weldbase} := \frac{\left((1.01 \text{ in} + (T_{weld} \cdot 2)) \cdot (8 \text{ in} + (2 \cdot T_{weld})) \right)^3}{12} = 79.676 \text{ in}^4$$

$$I_{base} := \frac{(1.01 \text{ in} \cdot (8 \text{ in})^3)}{12} = 43.093 \text{ in}^4$$

$$I_{weld} := I_{weldbase} - I_{base} = 36.583 \text{ in}^4$$

$$R := 4 \text{ in} + T_{weld} = 4.265 \text{ in}$$

$$D := 2.551 \text{ in}$$

$$Torque := F_{sling} \cdot D = (3.338 \cdot 10^4) \text{ in} \cdot \text{lb}$$

$$\tau_{directshear} := \frac{F_{sling}}{A_{weld}} = (2.739 \cdot 10^3) \text{ psi}$$

$$\tau_{torsional} := \frac{(Torque \cdot R)}{I_{weld}} = (3.892 \cdot 10^3) \text{ psi}$$

$$\tau_{total} := \tau_{directshear} + \tau_{torsional} = (6.631 \cdot 10^3) \text{ psi}$$

$$SF_3 := \frac{\tau_{allowweld}}{\tau_{total}} = 2.579$$

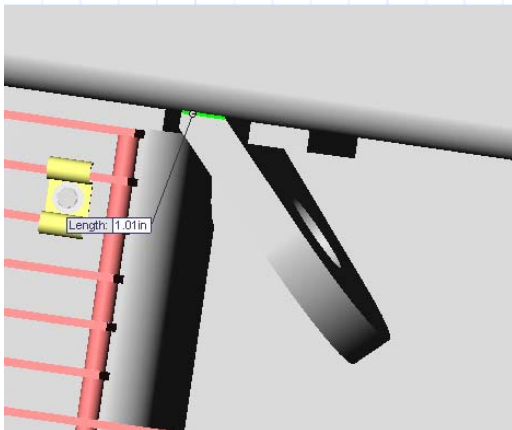


Figure B

Weld Between Plate and Tubing (Reference 1236-6005-11J and 1236-6005-03.)

$$h_{weldp} := 9 \text{ in}$$

$$w_{weldp} := 8 \text{ in}$$

$$L_{weldp} := h_{weldp} \cdot 2 + w_{weldp} \cdot 2 = 34 \text{ in}$$

Material is E71T-1 Weld Wire

$$\tau_{allowweld} := 17100 \text{ psi}$$

$$T_{weldp} := .7071 \cdot \frac{3}{8} \text{ in} = 0.265 \text{ in}$$

$$A_{weldp} := T_{weldp} \cdot L_{weldp} = 9.016 \text{ in}^2$$

$$I_{weldbasep} := \frac{\left((w_{weldp} + (T_{weldp} \cdot 2)) \cdot (h_{weldp} + (2 \cdot T_{weldp})) \right)^3}{12} = 615.329 \text{ in}^4$$

$$I_{basep} := \frac{(w_{weldp} \cdot (h_{weldp})^3)}{12} = 486 \text{ in}^4$$

$$I_{weldp} := I_{weldbasep} - I_{basep} = 129.329 \text{ in}^4$$

$$C := 4 \text{ in} + .7071 \cdot (.5) \text{ in} = 4.354 \text{ in}$$

$$D_1 := 2.339 \text{ in} + \frac{1}{2} \text{ in} = 2.839 \text{ in}$$

$$Torque_p := F_{slings} \cdot D_1 = (3.715 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$\tau_{directshearp} := \frac{F_{slings}}{A_{weldp}} = (1.452 \cdot 10^3) \text{ psi}$$

$$\tau_{torsionalp} := \frac{(Torque_p \cdot C)}{I_{weldp}} = (1.251 \cdot 10^3) \text{ psi}$$

$$\tau_{totalp} := \tau_{directshearp} + \tau_{torsionalp} = (2.702 \cdot 10^3) \text{ psi}$$

$$SF_4 := \frac{\tau_{allowweld}}{\tau_{totalp}} = 6.328$$

Skid Half Intermediate Lift Eye Tearout (Reference 1236-6005-11E, 1236-6005-11F, and Figure C.)

Both lift eyes are dimensionally the same, will have the same sling force applied, and therefore will see the same tearout stress. The material is C.S. A516 GR. 70 NORM.

$$F_{sling1} := \frac{\frac{1}{2} DL}{3 \cdot \cos(\theta_{sling})} = (6.543 \cdot 10^3) \text{ lbf} \quad F_{sling1} = 2.968 \text{ tonnef}$$

$$T_{eye1} := 1.0 \text{ in}$$

$$A_{shear1} := 1.132 \text{ in} \cdot 2 \cdot T_{eye1} = 2.264 \text{ in}^2$$

$$A_{norm1} := 0.720 \text{ in} \cdot 2 \cdot T_{eye1} = 1.44 \text{ in}^2$$

$$\tau_{shear1} := \frac{F_{sling1}}{A_{shear1}} = (2.89 \cdot 10^3) \text{ psi}$$

$$\sigma_{norm1} := \frac{F_{sling1}}{A_{norm1}} = (4.544 \cdot 10^3) \text{ psi}$$

$$\tau_{allow1} := 15200 \text{ psi}$$

$$\sigma_{allow1} := 25333 \text{ psi}$$

$$SF_5 := \frac{\tau_{allow1}}{\tau_{shear1}} = 5.259$$

$$SF_6 := \frac{\sigma_{allow1}}{\sigma_{norm1}} = 5.575$$

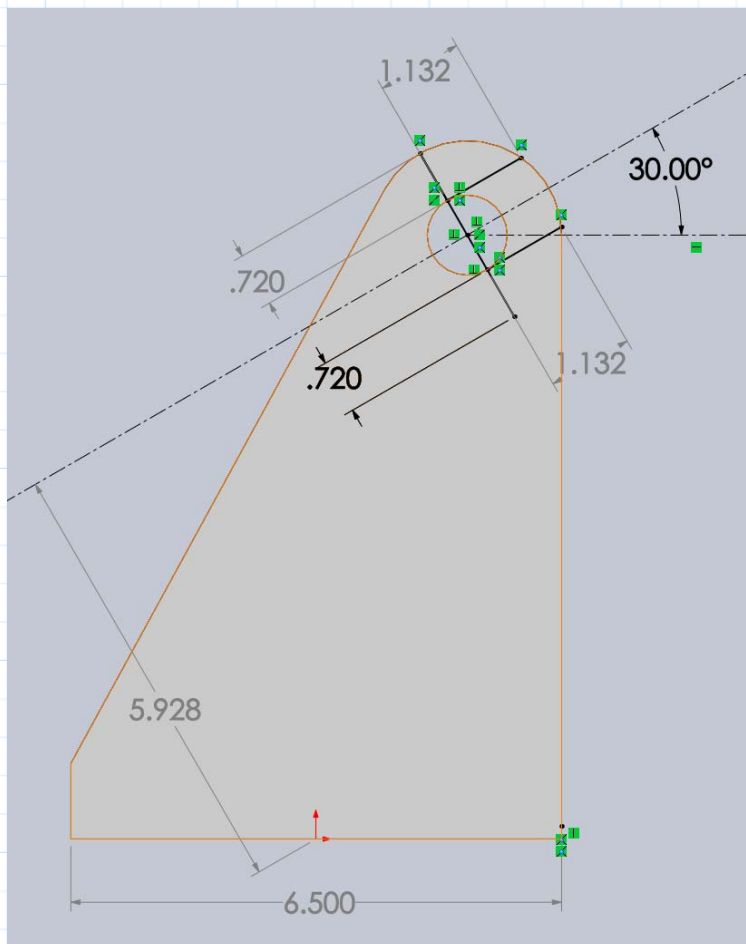


Figure C

Weld Shear of Intermediate Lift Eye (half skid) Due to Direct Shear and Torsion. (Reference 1236-6005-03, 1236-6005-04, and Figure C).

$$h_{weld2} := 6.5 \text{ in}$$

$$w_{weld2} := 1.01 \text{ in}$$

$$L_{weld2} := h_{weld2} \cdot 2 + w_{weld2} \cdot 2 = 15.02 \text{ in}$$

Material is E71T-1 Weld Wire

$$T_{weld2} := 0.375 \text{ in} \cdot .7071 = 0.265 \text{ in}$$

$$\tau_{allowweld} := 17100 \text{ psi}$$

$$A_{weld2} := L_{weld2} \cdot T_{weld2} = 3.983 \text{ in}^2$$

$$I_{weldbase2x} := \frac{\left((1 \text{ in} + (T_{weld2} \cdot 2)) \cdot (8 \text{ in} + (2 \cdot T_{weld2})) \right)^3}{12} = 79.159 \text{ in}^4$$

$$I_{base2x} := \frac{(1 \text{ in} \cdot (8 \text{ in})^3)}{12} = 42.667 \text{ in}^4$$

$$I_{weld2x} := I_{weldbase2x} - I_{base2x} = 36.492 \text{ in}^4$$

$$C_2 := 4 \text{ in} + .7071 \cdot (.5) \text{ in} = 4.354 \text{ in}$$

$$D_2 := 5.928 \text{ in}$$

$$Torque_2 := F_{sling1} \cdot D_2 = (3.879 \cdot 10^4) \text{ in} \cdot \text{lb}$$

$$\tau_{directshear2} := \frac{F_{sling1}}{A_{weld2}} = (1.643 \cdot 10^3) \text{ psi}$$

$$\tau_{torsional2x} := \frac{(Torque_2 \cdot C_2)}{I_{weld2x}} = (4.628 \cdot 10^3) \text{ psi}$$

$$I_{weldbase2y} := \frac{\left((8 \text{ in} + (T_{weld2} \cdot 2)) \cdot (1 \text{ in} + (2 \cdot T_{weld2})) \right)^3}{12} = 2.548 \text{ in}^4$$

$$I_{base2y} := \frac{(8 \text{ in} \cdot (1 \text{ in})^3)}{12} = 0.667 \text{ in}^4$$

$$I_{weld2y} := I_{weldbase2y} - I_{base2y} = 1.881 \text{ in}^4$$

$$C_3 := 0.5 \text{ in} + .7071 \cdot 0.5 \text{ in} = 0.854 \text{ in}$$

$$D_3 := 2.192 \text{ in}$$

$$Torque_3 := F_{sling1} \cdot \sin(15.9) \cdot D_3 = -2.737 \cdot 10^3 \text{ in} \cdot \text{lb}$$

$$\tau_{torsional3y} := \frac{(Torque_3 \cdot C_3)}{I_{weld2y}} = -1.242 \cdot 10^3 \text{ psi}$$

$$\tau_{total2} := \tau_{directshear2} + \tau_{torsional2x} + |\tau_{torsional3y}| = (7.513 \cdot 10^3) \text{ psi}$$

$$SF_7 := \frac{\tau_{allowweld}}{\tau_{total2}} = 2.276$$

Buckling of c-channel in half skid lift configuration. The member is assumed to be a pin-ended column for worst case scenario analysis. Reference Figures D & E.

$$F_{sling1} = (6.543 \cdot 10^3) \text{ lbf}$$

$$\theta_z := 64.75 \text{ deg}$$

$$\theta_x := 74.88 \text{ deg}$$

$$F_z := F_{sling1} \cdot \cos(\theta_z) = (2.791 \cdot 10^3) \text{ lbf}$$

$$F_x := F_{sling1} \cdot \cos(\theta_x) = (1.707 \cdot 10^3) \text{ lbf}$$

$$I_y := 125.1020 \text{ in}^4$$

$$I_x := 4.5753 \text{ in}^4$$

$$C := 1$$

$$E := 30000000 \text{ psi}$$

$$A_{cs} := 6.08 \text{ in}^2$$

$$l := 137.5 \text{ in}$$

Material = C.S. A-36

$$\sigma_{allow2} := 24000 \text{ psi}$$

$$P_{ycr} := \frac{C \cdot \pi^2 \cdot E \cdot I_y}{l^2} = (1.959 \cdot 10^6) \text{ lbf}$$

$$SF_8 := \frac{P_{ycr}}{F_z} = 701.93$$

$$P_{xcr} := \frac{C \cdot \pi^2 \cdot E \cdot I_x}{l^2} = (7.165 \cdot 10^4) \text{ lbf}$$

$$SF_9 := \frac{P_{xcr}}{F_z} = 25.671$$

$$\sigma_{compressive} := \frac{F_z}{A_{cs}} = 459.074 \text{ psi}$$

$$SF_{10} := \frac{\sigma_{allow2}}{\sigma_{compressive}} = 52.279$$

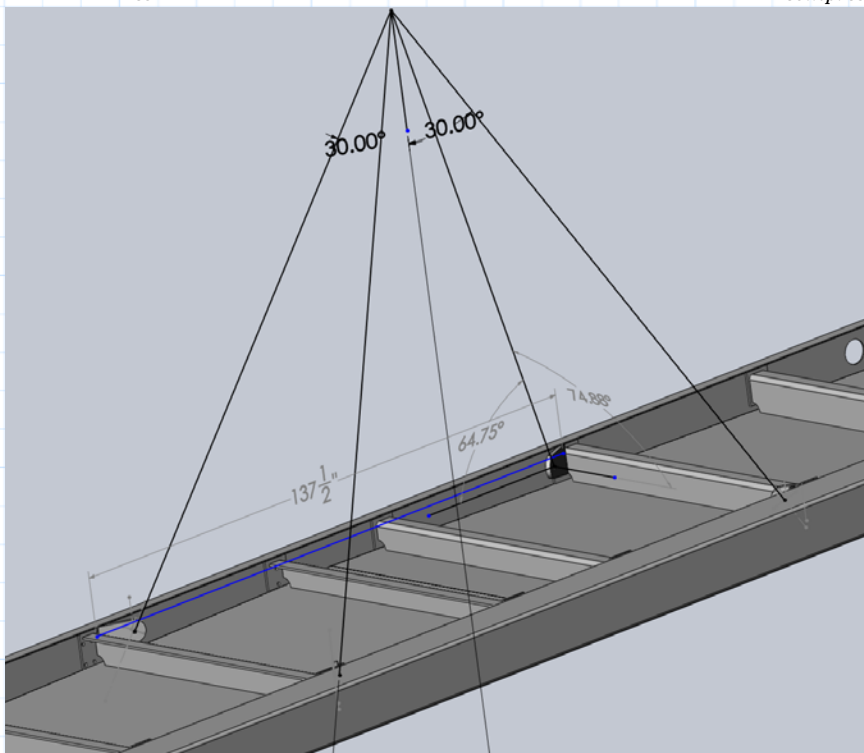


Figure D

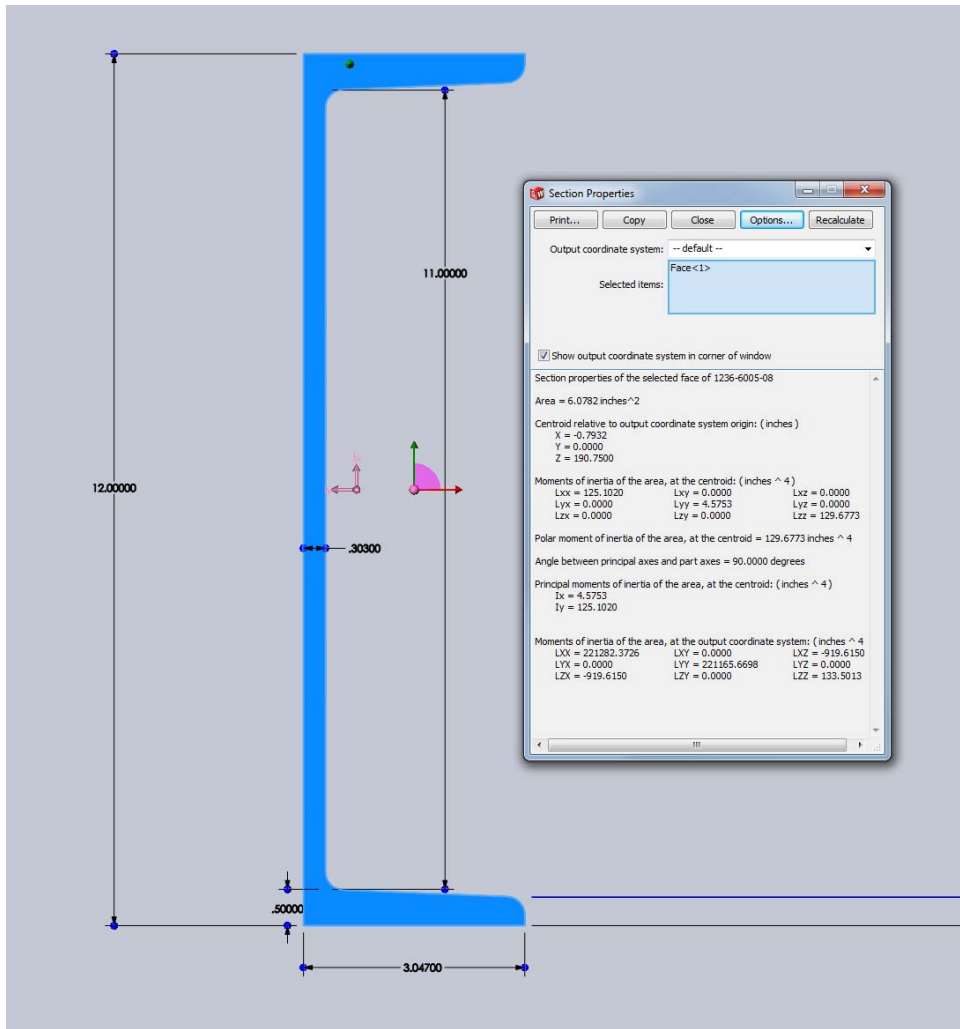


Figure E

Buckling of bent plate cross beams in complete skid lift arrangement. The two adjacent members will be treated as one long member to analyze worst case. Reference Figure F & G.

$$F_{sling} = (1.309 \cdot 10^4) \text{ lbf}$$

$$\theta_{z1} := 70.55 \text{ deg}$$

$$\theta_{x1} := 68.10 \text{ deg}$$

$$F_{z1} := F_{sling} \cdot \cos(\theta_{z1}) = (4.358 \cdot 10^3) \text{ lbf}$$

$$F_{x1} := F_{sling} \cdot \cos(\theta_{x1}) = (4.881 \cdot 10^3) \text{ lbf}$$

$$I_{y1} := 6.4174 \text{ in}^4$$

$$I_{x1} := 25.7589 \text{ in}^4$$

$$C := 1$$

$$E := 30000000 \text{ psi}$$

$$A_{cs1} := 5.089 \text{ in}^2$$

$$l_1 := 150.61 \text{ in}$$

Material = C.S. A-36

$$\sigma_{allow2} := 24000 \text{ psi}$$

$$P_{ycr1} := \frac{C \cdot \pi^2 \cdot E \cdot I_{y1}}{l_1^2} = (8.377 \cdot 10^4) \text{ lbf}$$

$$SF_{11} := \frac{P_{ycr1}}{F_{z1}} = 19.223$$

$$P_{xcr1} := \frac{C \cdot \pi^2 \cdot E \cdot I_{x1}}{l_1^2} = (3.362 \cdot 10^5) \text{ lbf}$$

$$SF_{12} := \frac{P_{xcr1}}{F_{z1}} = 77.16$$

$$\sigma_{compressive1} := \frac{F_{z1}}{A_{cs1}} = 856.285 \text{ psi}$$

$$SF_{13} := \frac{\sigma_{allow2}}{\sigma_{compressive}} = 52.279$$

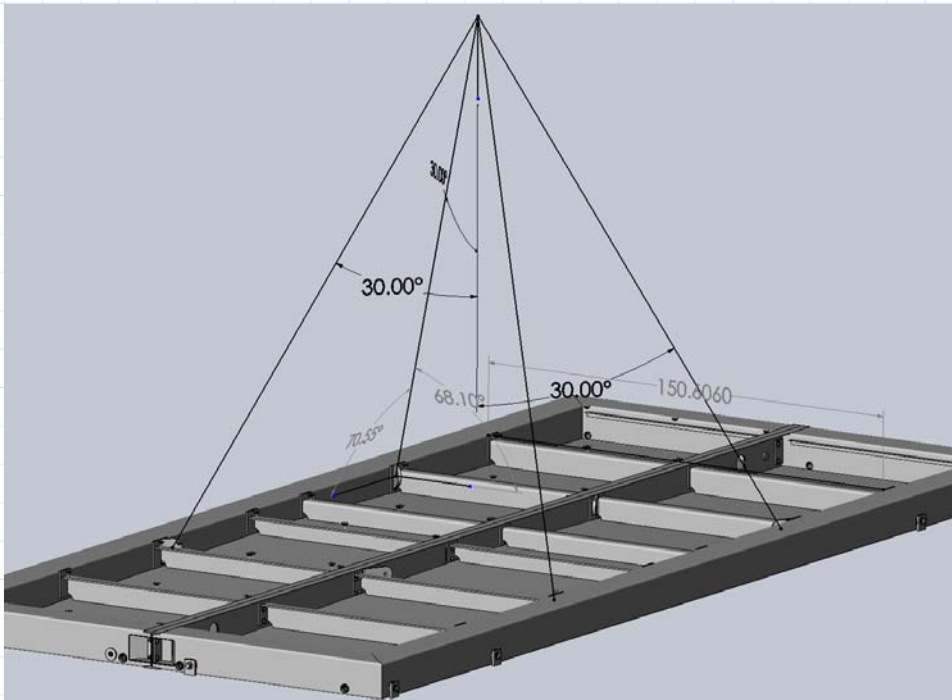


Figure F

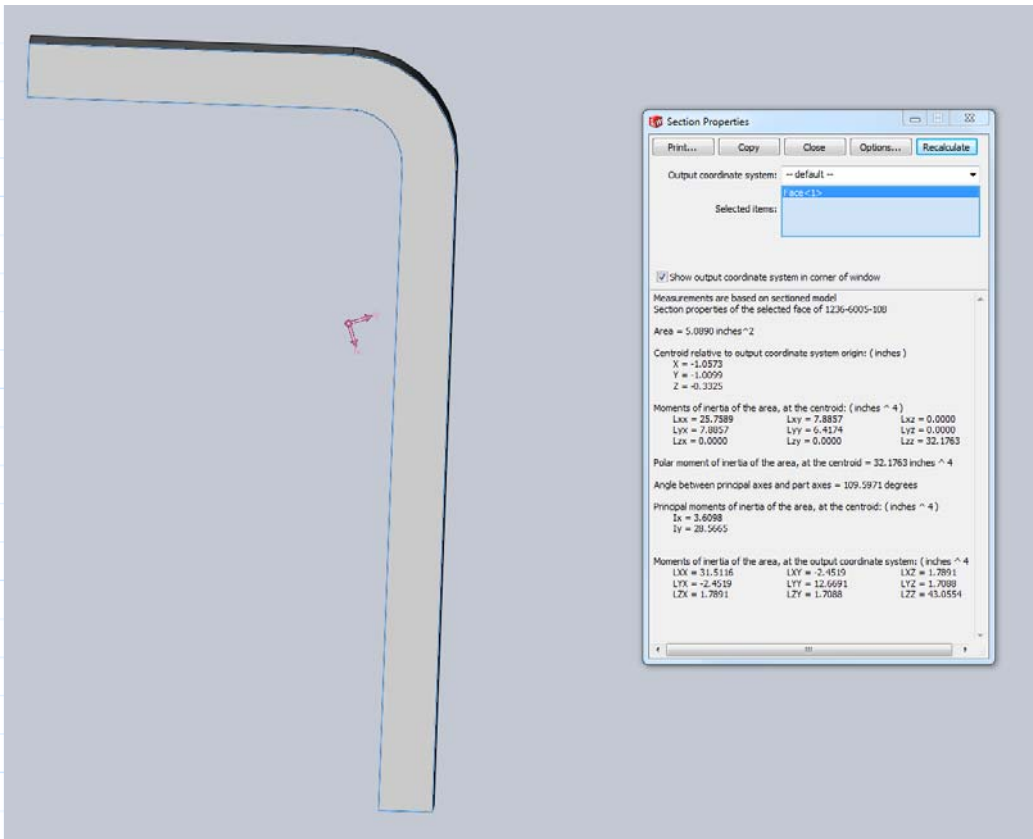


Figure G

No further buckling will be considered since the resultant loads on the square tubing are less and the cross-sectional area is greater.

Skid Connection Bolt analysis:

The bolts being used are 3/4" - 10 UNC Gr. 5 Bolts. There are 12 sets of bolts connecting the 2 skid halves together. This analysis proves that 6 sets will be sufficient. We will use the minimum distance between bolts (db) to be conservative. Two sets are 3.5 inches apart, and 4 sets are 4.4375 inches apart. Reference drawing 1236-6005-01 and Figures H & I.

$$F_w := \frac{1}{2} \cdot DL = (1.7 \cdot 10^4) \text{ lbf}$$

$$F_{sling1} = (6.543 \cdot 10^3) \text{ lbf}$$

$$x := 73.5241 \text{ in}$$

$$l := \frac{87.8 \text{ in}}{2} = 43.9 \text{ in}$$

N = number of bolt sets

$$N := 6$$

$$d_b := 3.5 \text{ in}$$

$$A_{bolt} := 0.334 \text{ in}^2$$

$$F_{w2} := 2 \cdot F_{sling1} \cdot \cos(\theta_{sling}) = (1.133 \cdot 10^4) \text{ lbf}$$

$$F_{Ay} := F_{w2} - 2 \cdot F_{sling1} \cdot \sin(\theta_{x1}) = -808.894 \text{ lbf}$$

$$F_{Ax} := 2 \cdot F_{sling1} \cdot \cos(\theta_{x1}) = (4.881 \cdot 10^3) \text{ lbf}$$

$$M_A := l \cdot F_{w2} - 2 \cdot x \cdot F_{sling1} \cdot \sin(\theta_{x1}) = -3.952 \cdot 10^5 \text{ in} \cdot \text{lbf}$$

$$F_{bolt} := \frac{M_A}{N \cdot d_b} = -1.882 \cdot 10^4 \text{ lbf}$$

$$\sigma_b := \frac{F_{bolt}}{A_{bolt}} = -5.635 \cdot 10^4 \text{ psi}$$

$$\sigma_{allowbolt} := 61333 \text{ psi}$$

$$SF_{14} := \left| \frac{\sigma_{allowbolt}}{\sigma_b} \right| = 1.089$$

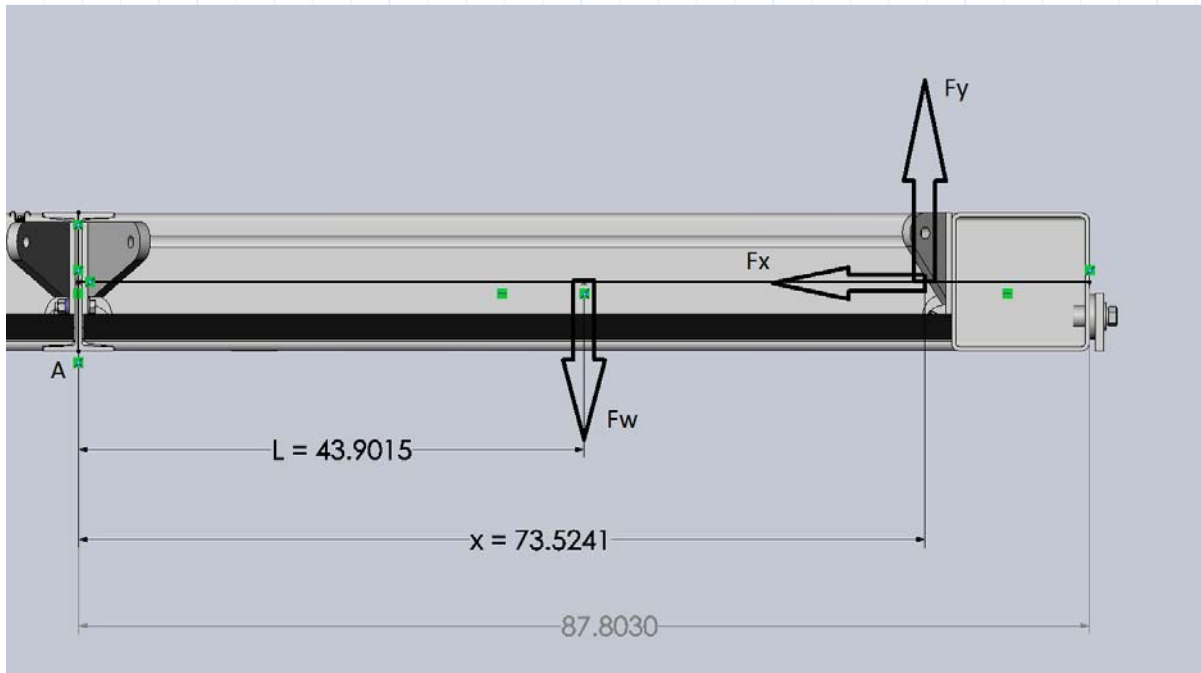


Figure H

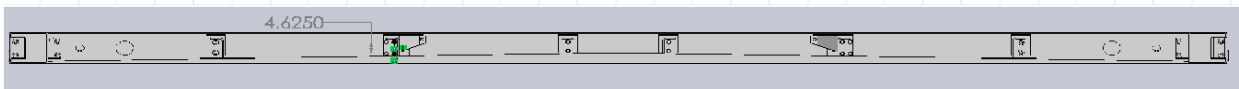


Figure I

Weld shear analysis of weld on bent plate due to direct shear and torsion. The cross-section dimensions will be taken from the bent plate that is in line with the lift eyes. Reference 1236-6005-03, 1236-6005-04, 1236-6005-10B, and Figure J.

$$C_{bp} := 2.5 \text{ in}$$

$$C_{bpweld} := 2.5 \text{ in} + 0.25 \text{ in} \cdot 0.7071 = 2.677 \text{ in}$$

$$I_{ybp} := 13.2569 \text{ in}^4$$

$$\sigma_{bending} := \frac{M_A \cdot C_{bp}}{6 \cdot I_{ybp}} = -1.242 \cdot 10^4 \text{ psi}$$

$$I_{yweld} := 12.4102 \text{ in}^4$$

$$\sigma_{bendweld} := \frac{M_A \cdot C_{bpweld}}{6 \cdot I_{yweld}} = -1.421 \cdot 10^4 \text{ psi}$$

Weld Material is E71T-1

Weld Wire

$$\tau_{allowweld} := 17100 \text{ psi}$$

$$A_{weld2} := 3.1931 \text{ in}^2$$

$$\tau_{direct} := \frac{F_{Ay}}{A_{weld2}} = -253.326 \text{ psi}$$

$$\sigma_{vonmises} := \sqrt{\sigma_{bendweld}^2 + 3 \cdot \tau_{direct}^2} = (1.421 \cdot 10^4) \text{ psi}$$

$$SF_{15} := \frac{\tau_{allowweld}}{\sigma_{vonmises}} = 1.203$$

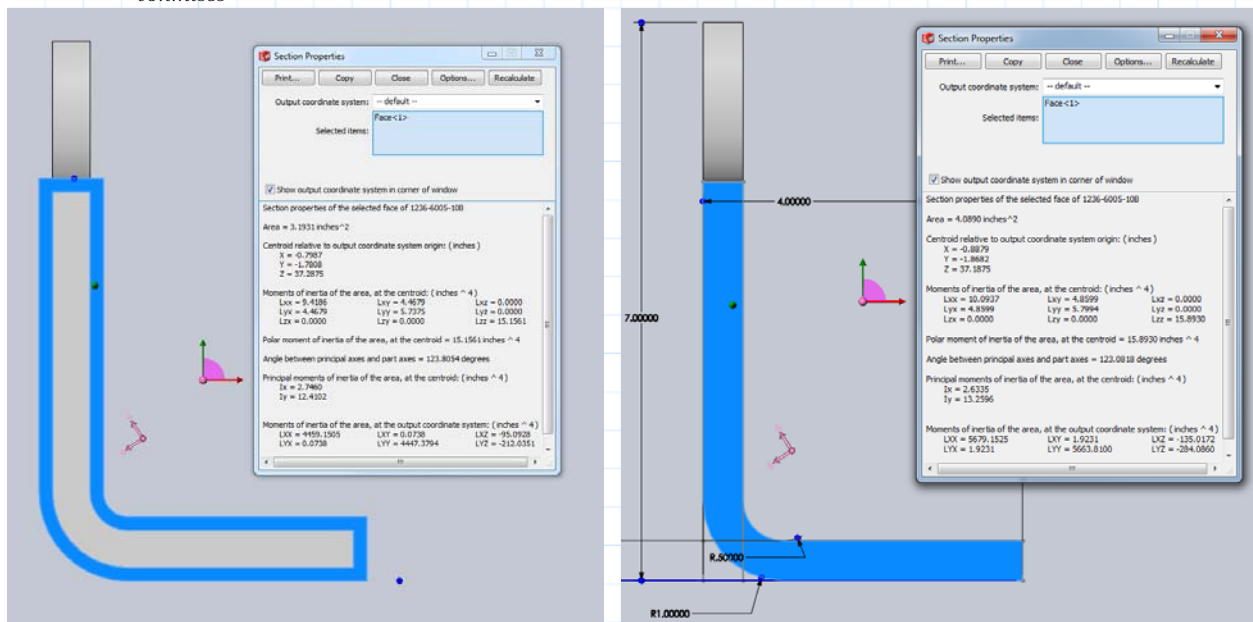


Figure J

Bent Plate weld analysis due to weight of ROV trencher. See drawing 1236-6005-03, 1236-6005-04, 1236-6005-10A, and Figure K.

$$a := 16.103 \text{ in}$$

$$b := 59.200 \text{ in}$$

$$l := 75.303 \text{ in}$$

$$I_{yweld2} := 8.5896 \text{ in}^4$$

$$C_{bp2} := 2 \text{ in}$$

$$C_{bpweld2} := 2 \text{ in} + 0.25 \text{ in} \cdot .707 = 2.177 \text{ in}$$

Weld Material is E71T-1

Weld Wire

$$\sigma_{allowweld} := 38000 \text{ psi}$$

$$F_{track} := \frac{39683 \text{ lbf}}{2} = (1.984 \cdot 10^4) \text{ lbf}$$

$$F_{bp} := \frac{F_{track}}{2} = (9.921 \cdot 10^3) \text{ lbf}$$

$$R_a := \frac{F_{bp} \cdot b^2}{l^3} \cdot (3 \cdot a + b) = (8.754 \cdot 10^3) \text{ lbf}$$

$$R_b := \frac{F_{bp} \cdot a^2}{l^3} \cdot (3 \cdot b + a) = (1.167 \cdot 10^3) \text{ lbf}$$

$$M_a := \frac{F_{bp} \cdot a \cdot b^2}{l^2} = (9.873 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$M_b := \frac{F_{bp} \cdot a^2 \cdot b}{l^2} = (2.686 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$\sigma_{aweld} := \frac{M_a \cdot C_{bpweld2}}{I_{yweld2}} = (2.502 \cdot 10^4) \text{ psi}$$

$$\tau_{aweld} := \frac{R_a}{A_{weld2}} = (2.741 \cdot 10^3) \text{ psi}$$

$$\sigma_{bweld} := \frac{M_b \cdot C_{bpweld2}}{I_{yweld2}} = (6.806 \cdot 10^3) \text{ psi}$$

$$\tau_{bweld} := \frac{R_b}{A_{weld2}} = 365.464 \text{ psi}$$

$$\sigma_{avon} := \sqrt{(\sigma_{aweld})^2 + 3 \cdot (\tau_{aweld})^2} = (2.547 \cdot 10^4) \text{ psi}$$

$$SF_{16} := \frac{\sigma_{allowweld}}{\sigma_{avon}} = 1.492$$

$$\sigma_{bvon} := \sqrt{(\sigma_{bweld})^2 + 3 \cdot (\tau_{bweld})^2} = (6.835 \cdot 10^3) \text{ psi}$$

$$SF_{17} := \frac{\sigma_{allowweld}}{\sigma_{bvon}} = 5.559$$

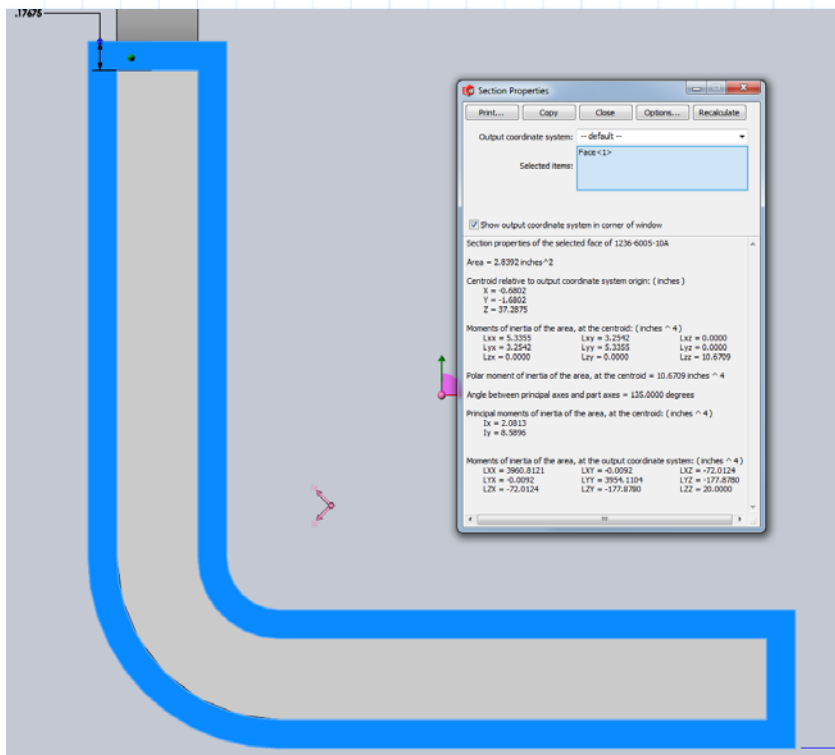
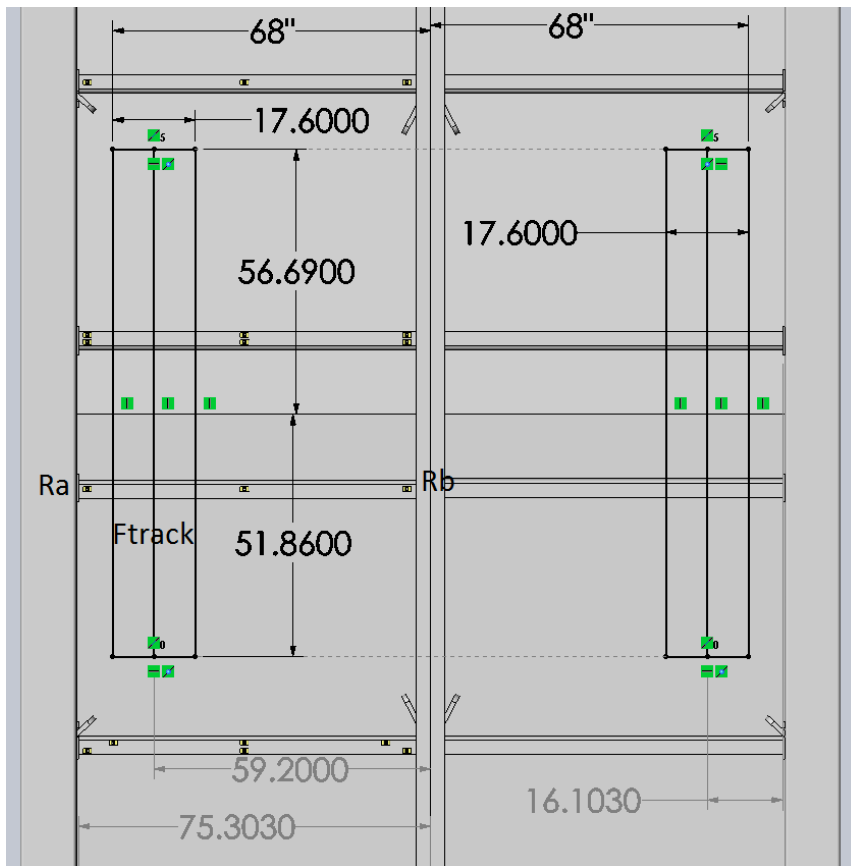


Figure K

Bent Plate material analysis due to weight of ROV trencher. See drawing 1236-6005-10A and Figures K and L.

$$a := 16.103 \text{ in}$$

$$b := 59.200 \text{ in}$$

$$l := 75.303 \text{ in}$$

$$I_{ybp2} := 8.8169 \text{ in}^4$$

$$A_{bp2} := 3.5890 \text{ in}^2$$

$$C_{bp3} := 3.1625 \text{ in}$$

$$I_{ybp3} := 19.7587 \text{ in}^4$$

$$A_{bp3} := 4.589 \text{ in}^2$$

Material is C.S. A-131, Gr. EH-36.

$$\sigma_{allowEH36} := 34000 \text{ psi}$$

$$F_{track} := \frac{39683 \text{ lbf}}{2} = (1.984 \cdot 10^4) \text{ lbf}$$

$$F_{bp} := \frac{F_{track}}{2} = (9.921 \cdot 10^3) \text{ lbf}$$

$$R_a := \frac{F_{bp} \cdot b^2}{l^3} \cdot (3 \cdot a + b) = (8.754 \cdot 10^3) \text{ lbf}$$

$$R_b := \frac{F_{bp} \cdot a^2}{l^3} \cdot (3 \cdot b + a) = (1.167 \cdot 10^3) \text{ lbf}$$

$$M_a := \frac{F_{bp} \cdot a \cdot b^2}{l^2} = (9.873 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$M_b := \frac{F_{bp} \cdot a^2 \cdot b}{l^2} = (2.686 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$M_c := \frac{F_{bp} \cdot b^2}{l^3} (a \cdot (3 \cdot a + b) - a \cdot l) = (4.223 \cdot 10^4) \text{ in} \cdot \text{lbf}$$

$$\sigma_{abp} := \frac{M_a \cdot C_{bp2}}{I_{ybp2}} = (2.24 \cdot 10^4) \text{ psi}$$

$$\tau_{abp} := \frac{R_a}{A_{bp2}} = (2.439 \cdot 10^3) \text{ psi}$$

$$\sigma_{bbp} := \frac{M_b \cdot C_{bp2}}{I_{ybp2}} = (6.092 \cdot 10^3) \text{ psi}$$

$$\tau_{bbp} := \frac{R_b}{A_{bp2}} = 325.15 \text{ psi}$$

$$\sigma_{cbp} := \frac{M_c \cdot C_{bp3}}{I_{ybp3}} = (6.759 \cdot 10^3) \text{ psi}$$

$$\tau_{cbp} := \frac{R_a}{A_{bp3}} = (1.908 \cdot 10^3) \text{ psi}$$

$$\sigma_{avonbp} := \sqrt{(\sigma_{abp})^2 + 3 \cdot (\tau_{abp})^2} = (2.279 \cdot 10^4) \text{ psi}$$

$$SF_{16} := \frac{\sigma_{allowEH36}}{\sigma_{avonbp}} = 1.492$$

$$\sigma_{bvonbp} := \sqrt{(\sigma_{bbp})^2 + 3 \cdot (\tau_{bbp})^2} = (6.118 \cdot 10^3) \text{ psi}$$

$$SF_{17} := \frac{\sigma_{allowEH36}}{\sigma_{bvonbp}} = 5.557$$

$$\sigma_{cvonbp} := \sqrt{(\sigma_{cbp})^2 + 3 \cdot (\tau_{cbp})^2} = (7.523 \cdot 10^3) \text{ psi}$$

$$SF_{17} := \frac{\sigma_{allowEH36}}{\sigma_{cvonbp}} = 4.519$$

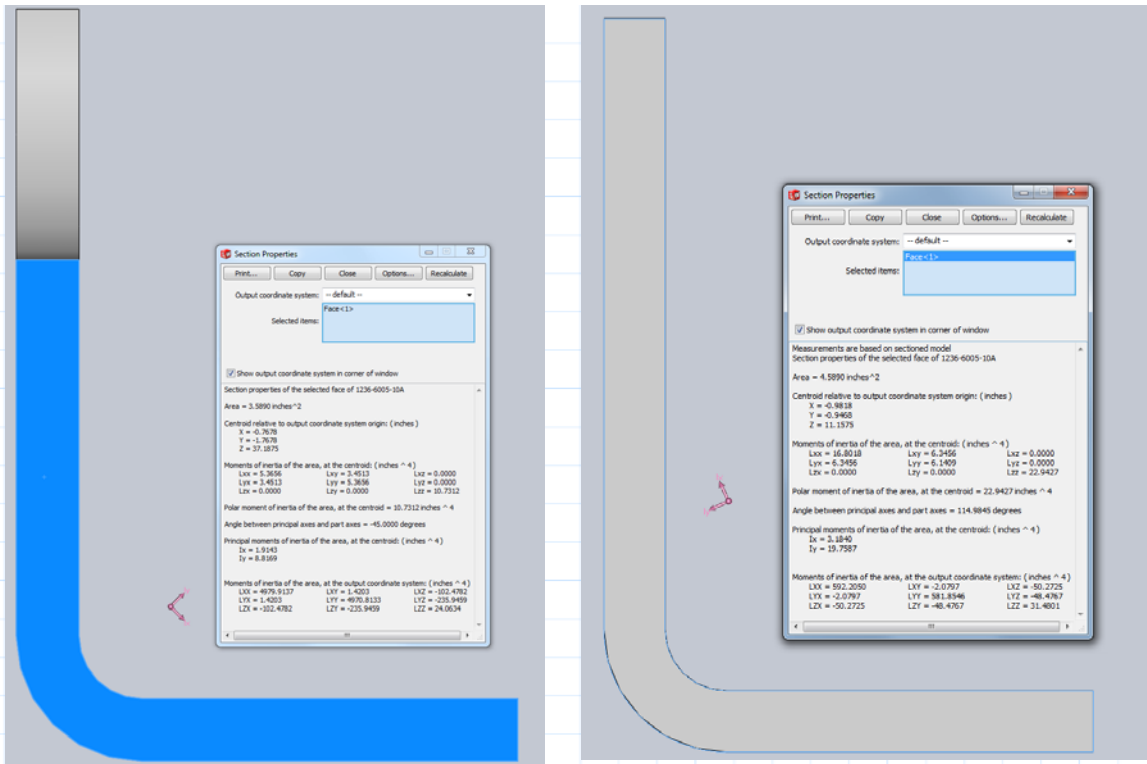


Figure L