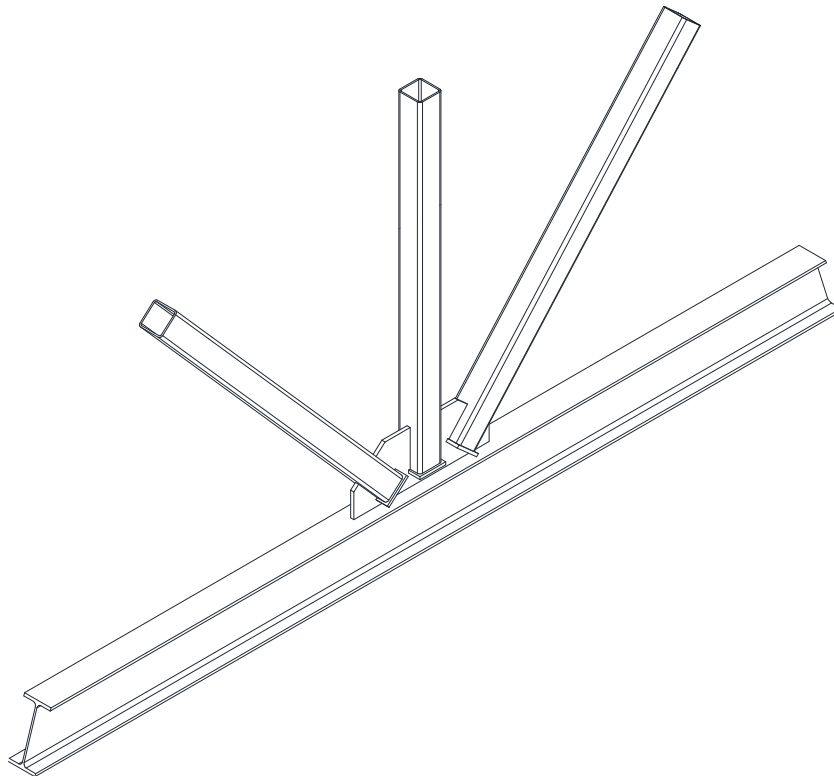


## Metal Structures II

Truss connections



**Conditions:**

1. Finishing layers of the roof:

Insulated

2. Steel grade:

S235

3. Span of the truss:

$L_{\text{truss}} = 29.4\text{m}$

4. Length:  $n \times l$ , where :

$n = 10$     $l_{\text{truss}} = 6.0\text{m}$

5. Height (max) at the ridge:

$H_{\text{truss}} = 7.2\text{m}$

6. Roof slope:

$\alpha = 3\text{deg}$

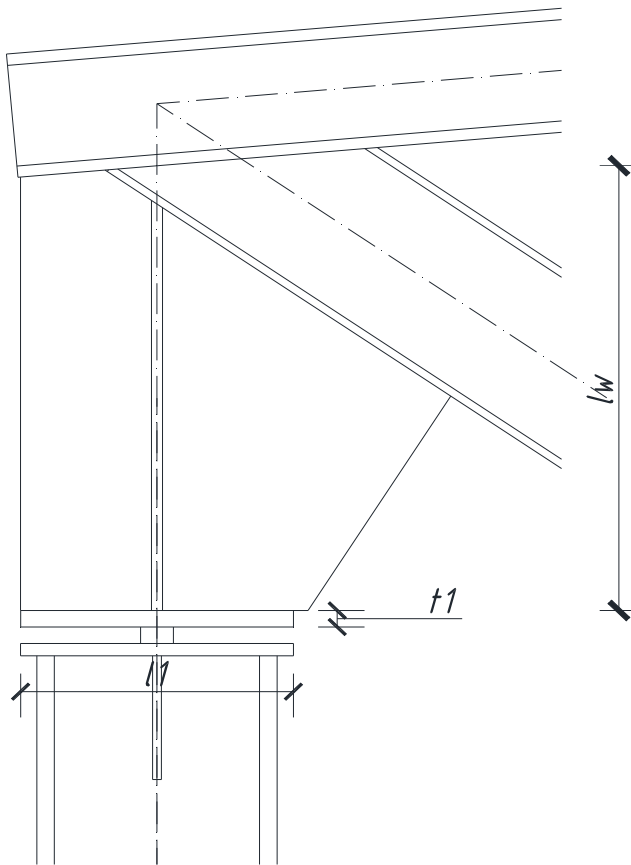
7. Snow load:

I zone

8. Wind load:

I zone

### 5.7. Girder support



Dimensions::

$$b_1 = 190\text{mm}$$

$$l_1 = 190\text{mm}$$

$$t_1 = 12\text{mm}$$

$$t_2 = 12\text{mm}$$

$$t_s = 8\text{mm}$$

$$b_s = (b_1 - t_2) \cdot 0.5 = 89\text{mm}$$

$$l_w = 400\text{mm}$$

$$\varepsilon_w = \sqrt{\frac{235\text{MPa}}{f_y}} = 0.924$$

$$E = 210\text{GPa}$$

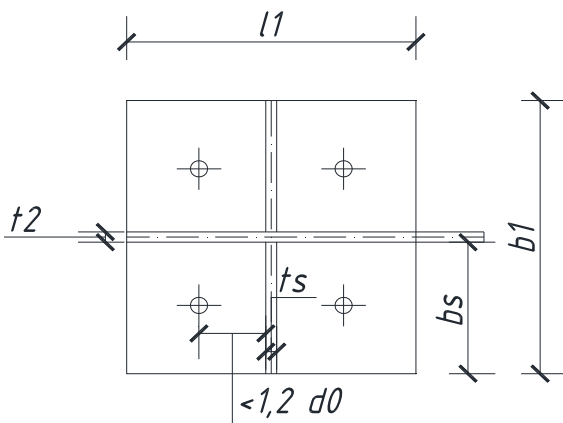
#### 5.7.1. Fillet dimensioning

Width cooperate of sheet node:

$$b_{wb} = 15 \cdot \varepsilon \cdot t_2 = 15 \cdot 12\text{mm}$$

$$b_{wb} = 180\text{mm}$$

Area of cooperate cross-section:



$$A_{st} = 2 \cdot b_s \cdot t_s + (2 \cdot 15 \cdot \varepsilon \cdot t_2 + t_s) \cdot t_2 = 2 \cdot 89\text{mm} \cdot 8\text{mm} + (2 \cdot 15 \cdot \varepsilon \cdot 12\text{mm} + 8\text{mm}) \cdot 12\text{mm} \rightarrow A_{st} = 5840\text{mm}^2$$

Moment of inertia of cooperate cross-section:

$$J_{st} = 2 \cdot \left[ \frac{t_s \cdot b_s^3}{12} + t_s \cdot b_s \cdot (0.5 \cdot b_s + 0.5 \cdot t_2)^2 \right] + \frac{(2 \cdot 15 \cdot \varepsilon \cdot t_2 + t_s) \cdot t_2^3}{12}$$

$$J_{st} = 2 \cdot \left[ \frac{8 \cdot \text{mm} \cdot (89 \cdot \text{mm})^3}{12} + 8 \cdot \text{mm} \cdot 89 \cdot \text{mm} \cdot (0.5 \cdot 89 \cdot \text{mm} + 0.5 \cdot 12 \cdot \text{mm})^2 \right] + \frac{(2 \cdot 15 \cdot 12 \cdot \text{mm} + 8 \cdot \text{mm}) \cdot (12 \cdot \text{mm})^3}{12}$$

$$J_{st} = 4624506.67 \cdot \text{mm}^4$$

Radius of inertia:

$$i_{st} = \sqrt{\frac{J_{st}}{A_{st}}} = \sqrt{\frac{4624506.67 \cdot \text{mm}^4}{5840 \cdot \text{mm}^2}} \quad i_{st} = 28.14 \cdot \text{mm}$$

### 5.7.2. Checking of bearing capacity of fillet under compression

$$\frac{N_{Ed}}{N_{b,Rd}} \leq 1.0 \quad \text{- bearing capacity condition fillets under compression}$$

$$N_{Ed} = 260.36 \text{ kN}$$

$$l_w = 400 \cdot \text{mm}$$

$$L_{cr} = 0.75 \cdot l_w = 300 \cdot \text{mm}$$

$$\lambda_1 = \pi \cdot \sqrt{\frac{E}{f_y}} = 86.815$$

$$i = i_{st} = 28.14 \cdot \text{mm}$$

$$\lambda = \frac{L_{cr}}{i} \cdot \frac{1}{\lambda_1} = 0.123$$

imperfection parameter  $\rightarrow$  curve c  $\rightarrow$

$$\alpha = 0.49$$

$$\phi = 0.5 \cdot [1 + \alpha \cdot (\lambda - 0.2) + \lambda^2] = 0.5 \cdot [1 + 0.49 \cdot (0.123 - 0.2) + 0.123^2] \quad \rightarrow \quad \phi = 0.489$$

$$\chi = \frac{1}{\phi + \sqrt{\phi^2 - \lambda^2}} = \frac{1}{0.489 + \sqrt{0.489^2 - 0.123^2}} \quad \rightarrow \quad \chi = 1.039 \quad \text{but} \quad \chi \leq 1.0$$

$$N_{b,Rd} = \frac{\chi \cdot A_{st} \cdot f_y}{\gamma_{M1}} = \frac{5840 \cdot \text{mm}^2 \cdot 275 \cdot \text{MPa}}{1.0} \quad \rightarrow \quad N_{b,Rd} = 1606 \cdot \text{kN}$$

$$\frac{N_{Ed}}{N_{b,Rd}} = 0.162 < 1.0 \quad \text{- condition satisfied}$$

### 5.7.3. Check of press of fillet to sheet ( $t_1$ )

$$\sigma_d = \frac{N_{Ed}}{A_d} \leq f_d \quad - \text{press condition}$$

Defined cut out in fillet:  $c_s = 5 \text{ mm}$   
Area of press:

$$A_d = 2 \cdot (b_s - c_s) \cdot t_s = 2 \cdot (89 \cdot \text{mm} - 5 \cdot \text{mm}) \cdot 8 \cdot \text{mm} \quad \rightarrow \quad A_d = 1344 \cdot \text{mm}^2$$

$$N_{Ed} = 260.36 \cdot \text{kN}$$

$$\sigma_d = \frac{N_{Ed}}{A_d} = \frac{260.36 \cdot \text{kN}}{1344 \cdot \text{mm}^2} \quad \rightarrow \quad \sigma_d = 193.72 \cdot \text{MPa}$$

$$f_d = 1.25 \cdot \frac{f_y}{\gamma_{M0}} = 1.25 \cdot \frac{275 \cdot \text{MPa}}{1.0} \quad \rightarrow \quad f_d = 343.750 \cdot \text{MPa}$$

$$\sigma_d = 193.72 \cdot \text{MPa} < f_d = 343.750 \cdot \text{MPa} \quad - \text{condition satisfied}$$

### 5.7.4. Welds

Welds defined due to structures conditions:

$$0.2 \cdot t_{\max} \leq a \leq 0.7 \cdot t_{\min} \quad \text{and} \quad a \geq 3 \text{ mm}$$

$$\text{fillet - HEB:} \quad a(t_s; t_w) = a(8; 12) \quad \rightarrow \quad 2.4 \leq a \leq 5.6$$

$$a(t_s; t_f) = a(8; 12) \quad \rightarrow \quad 2.4 \leq a \leq 5.6$$

$$\text{fillet - sheet node:} \quad a(t_s; t_2) = a(8; 12) \quad \rightarrow \quad 2.4 \leq a \leq 5.6$$

$$\text{fillet - sheet } t_1: \quad a(t_s; t_1) = a(8; 12) \quad \rightarrow \quad 2.4 \leq a \leq 5.6$$

welds defined - **a = 4 mm**.

### 5.8. Truss nodes

sheet node thickness:  $t = 12\text{mm}$

welds ( $a \geq 3\text{mm}$ ):

sheet node - IPE :  $a(12;6) \rightarrow 2.4 \leq a \leq 4.2 \rightarrow a = 3\text{mm}$

sheet node - IPE:  $a(12;11) \rightarrow 2.4 \leq a \leq 7.7 \rightarrow a = 3\text{mm}$

sheet node - HEB:  $a(12;15) \rightarrow 3.0 \leq a \leq 8.4 \rightarrow a = 3\text{mm}$

Length of welds connecting truss bars to sheet node according to max. longitudinal force in bar:

Requirements of welds length: for  $a = 3\text{ mm}$

$$\begin{aligned} l_w &\geq 6 \cdot a \\ &\geq 30 \\ &\leq 150 \cdot a \end{aligned}$$

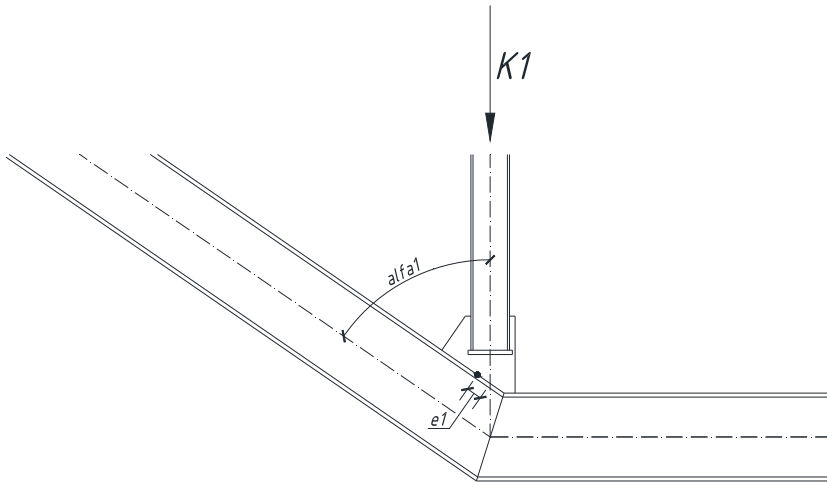
$$\begin{aligned} l_w &\geq 6 \cdot 3\text{mm} = 18\text{mm} \\ &\geq 30\text{mm} \\ &\leq 150 \cdot 3\text{mm} = 450\text{mm} \end{aligned}$$

Welds calculated due to formula:

$$l_w > \frac{N_{Ed} \cdot \sqrt{3} \cdot \beta_w \cdot \gamma_{M2}}{4 \cdot a \cdot f_u}$$

where  $f_u = 430 \cdot \text{MPa}$   $\beta_w = 0.85$   $\gamma_{M2} = 1.25$

5.8.1. Check of node



$\alpha_1 = 52\text{deg}$

$K_1 = 200.96\text{kN}$

$K_{1,x} = K_1 \cdot \cos(\alpha_1) = 124 \text{ kN}$

$K_{1,y} = K_1 \cdot \sin(\alpha_1) = 158 \text{ kN}$

$e_1 = -20\text{mm}$

Weld Checking:

Welds connecting node steel plate with IPE beam:

$a = 5\text{mm}$

$L_s = 140\text{mm}$

$\tau_1 = \frac{-K_{1,y} \cdot e_1}{\left(\frac{2 \cdot a \cdot L_s^2}{6}\right)} = 96.954 \cdot \text{MPa}$

$\tau_2 = \frac{K_{1,y}}{2 \cdot a \cdot L_s} = 113.113 \cdot \text{MPa}$

$\tau_3 = \frac{K_{1,x}}{2 \cdot a \cdot L_s} = 88.374 \cdot \text{MPa}$

25	200,96	71,67	75	3	2220
26	221,72	79,08	80	3	3380
27	145,71	51,97	55	3	2450
28	139,10	49,61	50	3	3530
29	96,29	34,34	35	3	2670
30	71,04	25,34	30	3	3690
31	51,37	18,32	20	3	2890
32	23,66	8,44	10	3	3860
33	17,75	6,33	10	3	3120
34	49,54	17,67	20	3	4030
35	57,21	20,40	25	3	3340
36	49,54	17,67	20	3	4030
37	17,75	6,33	10	3	3120
38	23,66	8,44	10	3	3860
39	51,37	18,32	20	3	2890
40	71,04	25,34	30	3	3690
41	96,29	34,34	35	3	2670
42	139,10	49,61	50	3	3530
43	145,71	51,97	55	3	2450
44	221,72	79,08	80	3	3380
45	200,96	71,67	75	3	2220

$$\sqrt{\sigma_{pr}^2 + 3 \cdot (\tau_{pr}^2 + \tau_{||}^2)} \leq \frac{f_u}{\beta_w \cdot \gamma_{M2}} \quad \sigma_{pr} \leq \frac{0.9 \cdot f_u}{\gamma_{M2}} \quad \begin{matrix} \sigma_{\perp} - \sigma_{pr} \\ \tau_{\perp} - \tau_{pr} \end{matrix}$$

$$\sigma_{pr} = \tau_{pr} = \frac{\tau_1 + \tau_2}{\sqrt{2}} \rightarrow \sigma_{pr} = \tau_{pr} = 148.54 \cdot \text{MPa}$$

$$\tau_{||} = \tau_3 = 88.374 \cdot \text{MPa}$$

$$\sqrt{\sigma_{pr}^2 + 3 \cdot (\tau_{pr}^2 + \tau_{||}^2)} = 334.195 \cdot \text{MPa} < \frac{f_u}{\beta_w \cdot \gamma_{M2}} = 404.706 \cdot \text{MPa} \quad - \text{condition satisfied}$$

$$\sigma_{pr} = 148.54 \cdot \text{MPa} < \frac{0.9 \cdot f_u}{\gamma_{M2}} = 309.6 \cdot \text{MPa} \quad - \text{condition satisfied}$$

Checking of node steel plate:

$$L_w = L_s = 140 \text{ mm}$$

$$\sigma = \frac{-K_{1,y} \cdot e_1}{\left(\frac{t \cdot L^2}{6}\right)} + \frac{K_{1,y}}{t \cdot L} = 175.056 \cdot \text{MPa}$$

$$\tau = \frac{K_{1,x}}{t \cdot L} = 73.645 \cdot \text{MPa}$$

$$\text{Conditions: } \sigma \leq f_y \quad \tau \leq \frac{f_y}{\sqrt{3}} \quad \sigma_z \leq f_y$$

$$\sigma = 175.056 \cdot \text{MPa} < f_y = 275 \cdot \text{MPa}$$

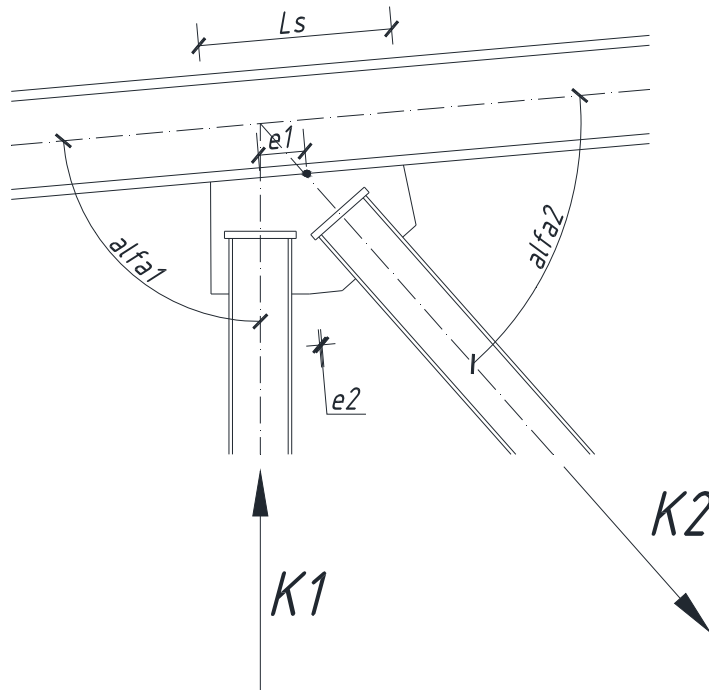
$$\tau = 73.645 \cdot \text{MPa} < \frac{f_y}{\sqrt{3}} = 158.771 \cdot \text{MPa}$$

$$\sigma_z = \sqrt{\sigma^2 + 3 \cdot \tau^2} = 216.6 \cdot \text{MPa} < f_y = 275 \cdot \text{MPa}$$

Conditions satisfied.



## 5.8.2. Check of node number 2



$$\alpha_1 = 85\text{deg}$$

$$K_1 = 200.96\text{kN}$$

$$K_{1,x} = K_1 \cdot \cos(\alpha_1) = 18\text{ kN}$$

$$K_{1,y} = K_1 \cdot \sin(\alpha_1) = 200\text{ kN}$$

$$e_1 = 75\text{mm}$$

$$\alpha_2 = 46\text{deg}$$

$$K_2 = 221.27\text{kN}$$

$$K_{2,x} = K_2 \cdot \cos(\alpha_2) = 154\text{ kN}$$

$$K_{2,y} = K_2 \cdot \sin(\alpha_2) = 159\text{ kN}$$

$$e_2 = 8\text{mm}$$

Weld Checking:

Weld connecting node steel plate with HEB beam:

$$a = 5\text{mm}$$

$$L_{wv} = 254\text{mm}$$

$$\tau_{1v} = \frac{K_{1,y} \cdot e_1 + K_{2,y} \cdot e_2}{\left( \frac{2 \cdot a \cdot L_s^2}{6} \right)} = 151.479 \cdot \text{MPa}$$

$$\tau_{2v} = \frac{-K_{1,y} + K_{2,y}}{2 \cdot a \cdot L_s} = -16.152 \cdot \text{MPa}$$

$$\tau_{3v} = \frac{K_{1,x} + K_{2,x}}{2 \cdot a \cdot L_s} = 67.410 \cdot \text{MPa}$$

$$\sqrt{\sigma_{pr}^2 + 3 \cdot (\tau_{pr}^2 + \tau_{||}^2)} \leq \frac{f_u}{\beta_w \cdot \gamma_{M2}} \quad \sigma_{pr} \leq \frac{0.9 \cdot f_u}{\gamma_{M2}} \quad \begin{array}{l} \sigma_{\perp} - \sigma_{pr} \\ \tau_{\perp} - \tau_{pr} \end{array}$$

$$\sigma_{pr} = \tau_{max} = \frac{\tau_1 + \tau_2}{\sqrt{2}} \rightarrow \tau_{max} = \tau_{pr} = 95.690 \cdot \text{MPa}$$

$$\tau_{||} = \tau_3 = 67.410 \cdot \text{MPa}$$

$$\sqrt{\sigma_{pr}^2 + 3 \cdot (\tau_{pr}^2 + \tau_{||}^2)} = 224.185 \cdot \text{MPa} < \frac{f_u}{\beta_w \cdot \gamma_{M2}} = 404.706 \cdot \text{MPa} \quad \text{- condition satisfied}$$

$$\sigma_{pr} = 95.690 \cdot \text{MPa} < \frac{0.9 \cdot f_u}{\gamma_{M2}} = 309.600 \cdot \text{MPa} \quad \text{- condition satisfied}$$

Checking node steel plate:

$$L_w = L_s = 254 \text{ mm}$$

$$\sigma_w = \frac{K_{1,y} \cdot e_1 + K_{2,y} \cdot e_2}{\left( \frac{t \cdot L^2}{\kappa} \right)} + \frac{-K_{1,y} + K_{2,y}}{t \cdot L} = 112.772 \cdot \text{MPa}$$

$$\tau_w = \frac{K_{1,x} + K_{2,x}}{t \cdot L} = 56.175 \cdot \text{MPa}$$

Conditions:  $\sigma \leq f_y \quad \tau \leq \frac{f_y}{\sqrt{3}} \quad \sigma_z \leq f_y$

$$\sigma = 112.772 \cdot \text{MPa} < f_y = 275 \cdot \text{MPa}$$

$$\tau = 56.175 \cdot \text{MPa} < \frac{f_y}{\sqrt{3}} = 158.771 \cdot \text{MPa}$$

$$\sigma_{max} = \sqrt{\sigma^2 + 3 \cdot \tau^2} = 148.944 \cdot \text{MPa} < f_y = 275 \cdot \text{MPa} \quad \text{Conditions satisfied.}$$

### 5.9. Checking Serviceability Limit State (SLS)

$$w_{max} \leq \frac{L}{250}$$

$L = 31800 \text{ mm}$  - length of grinder  
 $w_{max}$  - max. deflection ((node nr 1))

$$w_{max} = 100 \text{ mm} < \frac{L}{250} = 127.2 \text{ mm} \quad \text{- condition satisfied}$$