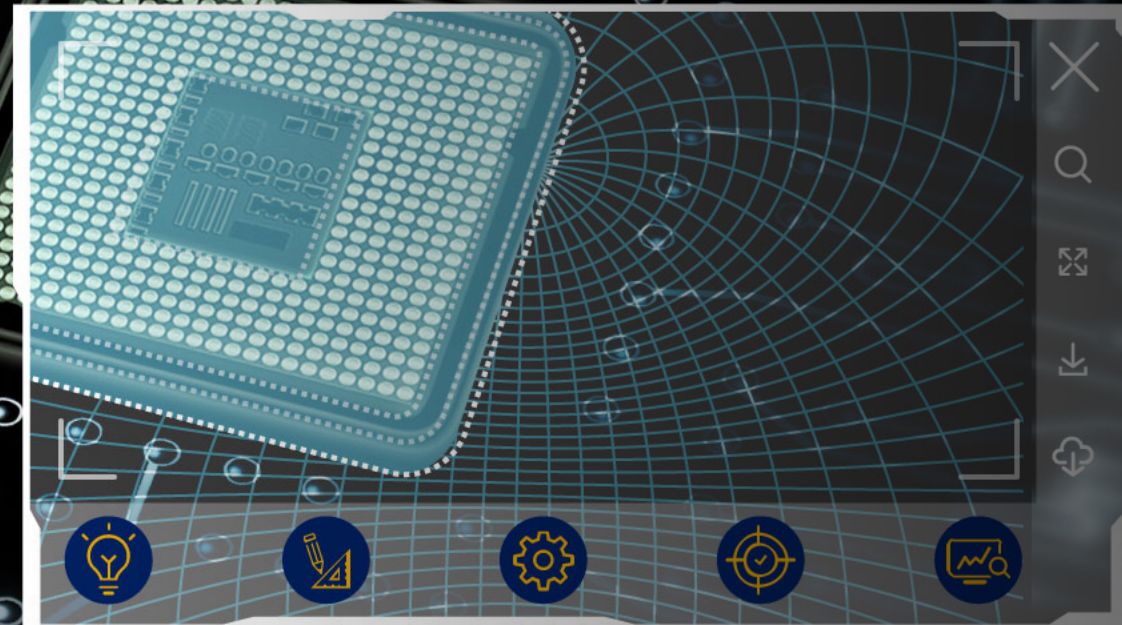


PLM AS FOUNDATION FOR A DIGITAL TRANSFORMATION IN THE MEDICAL DEVICE INDUSTRY



ISRAEL YUSTE PICON – EALA PLS LEAD @ ACCENTURE
CLAUS-PETER GAERTNER - HEAD OF OPER. & QUALITY IT @ ROCHE

MAY 2017



ABOUT ACCENTURE PLS

ACCENTURE PLS

BUILDING ON OUR SUCCESS IN INDUSTRY



Unmatched industry expertise



#1 Recognized as worldwide leader by industry analysts

25+ Years of experience in Product Lifecycle

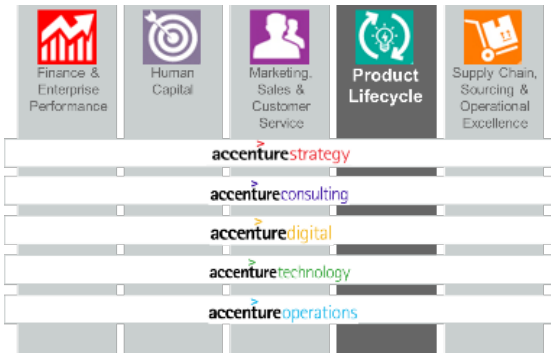
10,000+ Product Lifecycle professionals



...plus many other partners including niche players

ACCENTURE PRODUCT ENGINEERING & LIFECYCLE SERVICES

GLOBAL PRACTICE WITH STRATEGY, CONSULTING, DIGITAL, TECHNOLOGY AND OPERATIONS SKILL SETS SUPPORTING CLIENT TRANSFORMATIONS



Recognized as worldwide **PLM Leader** by Industry analysts

2.000+ Product Lifecycle Projects

1 Integrated Global **PLS Practice**

75+ Locations
31 Countries
Innovation, R&D, Technology Delivery

25+ Years Of experience in Product Lifecycle

10.000+ PLS Professionals

Digital Product Engineering

- Innovation & Product Strategy
- R&D Control Tower
- R&D / Product Reinvention
- PLM / ALM DevOps Transformation
- Engineering Services

Manufacturing & Digital Operations

- Manufacturing Strategy
- Manufacturing Value Realization
- Manufacturing Digital Enterprise
- Manufacturing-as-a-Service

Service Operations & Optimization

- Aftermarket Service Strategy
- Service Control Tower
- Parts & Service Optimization
- Service Lifecycle Transformation
- Product Maintenance
- Service Operations

IoT & Connected Business Transformation

- Product to Service Strategy
- Connected Product & Service Innovation
- Connected Devices
- Specific Industry IoT Solutions
- Connected Product Solution Operations

«RETHINK – RESHAPE – RESTRUCTURE...FOR BETTER PATIENT OUTCOMES»

WE HELP OUR CLIENTS TO DELIVER BETTER OUTCOMES TO IMPROVE THE QUALITY OF LIFE

ACCENTURE LIFE SCIENCES INDUSTRY PRACTICE

FAST FACTS ABOUT OUR PRACTICE

15,000+
life sciences professionals
in 50+ countries

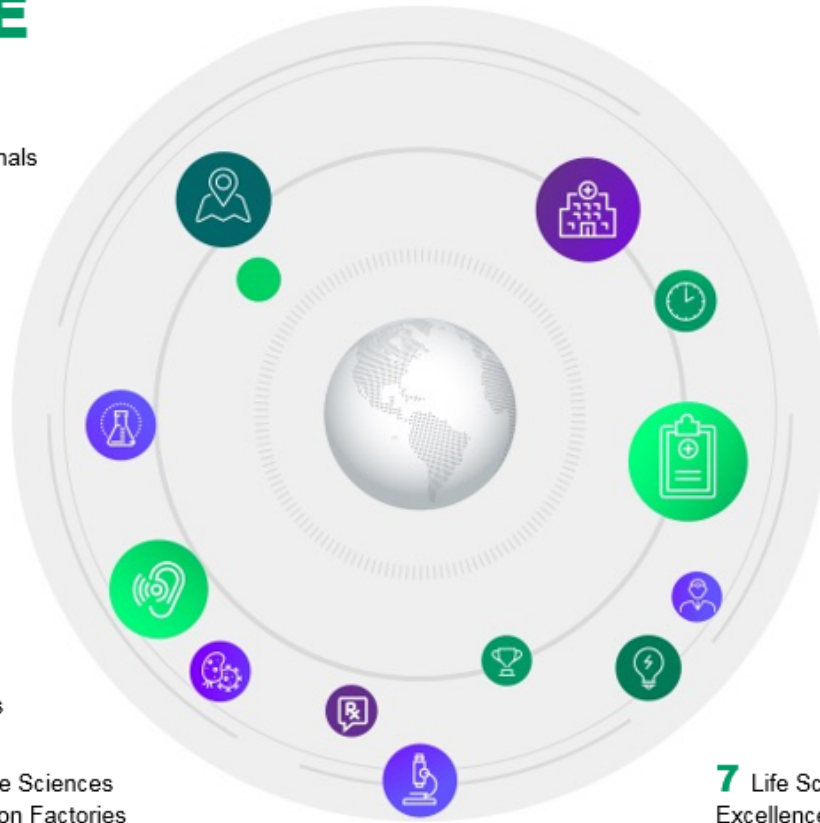
ALL
of the top 10 global
biopharmaceutical companies

9 of the top 10 global
medical technology companies

ALL of the top 8
largest biotech companies

ALL of the top 10
global pharma markets

5 Life Sciences
Solution Factories



Helping **95%** of Fortune 500 life
sciences companies deliver improved
outcomes for more than two decades

21+ years of
business process
outsourcing experience

Deep expertise in
9 of the top 10
therapeutic areas

250+
medical professionals

3 Life Sciences Innovation Centers
(Dublin, Murray Hill, Sophia Antipolis)

7 Life Sciences Centers of
Excellence across the globe

OUR ALLIANCE HISTORY

ACCENTURE IS A 16 YEAR STRATEGIC PARTNER WITH PTC

Strategic PTC partner since
2000

400+ Accenture PTC
professionals worldwide

PTC experience at Accenture:

- Specialized in Global, Large-Scale Enterprise Engagements
- Developed the initial Enterprise Systems Integration (ESI) to ERP solution and first large scale implementation with PTC (PTC-SAP and PTC-Oracle integration)
- Deep PTC implementation experience in both process and discrete industries
- Expertise in Windchill (PLM Platform), Creo (CAD), ProjectLink, PartsLink, MPMLink, Service Information Manager, Pro/Intralink, Pro/Engineer, Arbortext creating and utilizing project accelerators for quick configuration development and data migration
- Dedicated PTC Centers of Excellence in Montreal, Europe and India

Subset of Joint PTC Clients

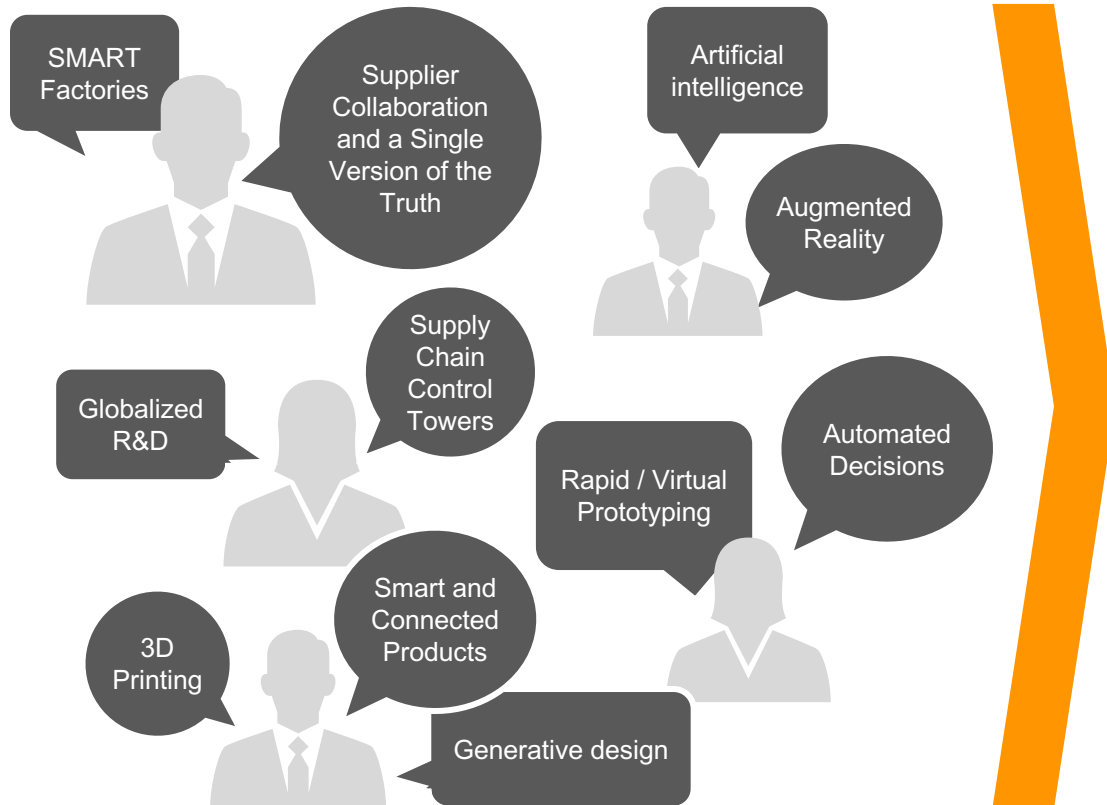
“PTC and Accenture have worked together since Windchill v1.0 and have enjoyed a strategic partnership for more than 15 years. During this journey we have jointly developed several solutions and systems for our clients in various Industry domains but also we believe have been the needed catalyst in driving needed business results. We have evolved a common process and methodology approach which incorporates our lessons learned. In addition, we periodically engage at several forums for strategic alignment. We believe it's a true model of partnership...

Jim Heppelmann, CEO PTC”

MEDICAL DEVICES INDUSTRY – CHALLENGES & SOLUTIONS

DIGITAL TECHNOLOGIES ARE CHANGING BUSINESSES ...AND UNLOCKING ADDITIONAL OPPORTUNITIES TO THE MEDICAL DEVICE INDUSTRY

Supply chain executives are determining how to deliver high performance through new technologies and capabilities...



.... While facing more challenges, workload and R&D budgets continue typically “capped”

Higher innovation rates and more demand for shorter product lifecycles

Increasing product complexity, driven by software-driven functionality

Connected Products & Services and the Internet of Things (IoT) as a game changer

New and disruptive technologies
(big data, connectivity, personalization, IoT)

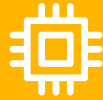
Globalisation of engineering networks and integration of external partners

Increasing cost pressure; need for standardised parts and modules and product platforms

Complexity and cost of operating within the regulated environment

CURRENT KEY DIGITAL TRENDS WE SEE IN THE MARKET

ARE YOU READY FOR THE NEW?



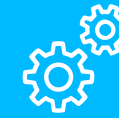
Software Centric Products

- Systems Engineering
- Complexity and variants
- Convergence of Mechanical and Software Engineering
- Product Software development
- DevOps, Agile and Platform based developments



Acceleration of the Product Value Chain

- Emerging technologies for simulation and validation
- Virtualization of physical processes
- Virtual and augmented reality in manufacturing and service
- Additive – 3D / 4D Printing



Agile Manufacturing

- Product to machine communication (Cyberphysical systems)
- Closed loop integration (PLM-ERP-MES-ShopFloor)
- Mass customization and flexibility
- Data driven optimization (Supply chain, machine operations)
- Connected Industrial workers



Platforms and Connected Product Operations

- Digital eco-systems
- Industry platforms and clouds
- Security
- Augmented product support and warranty optimization
- Software distribution and installed base management
- Data Management and Analytics

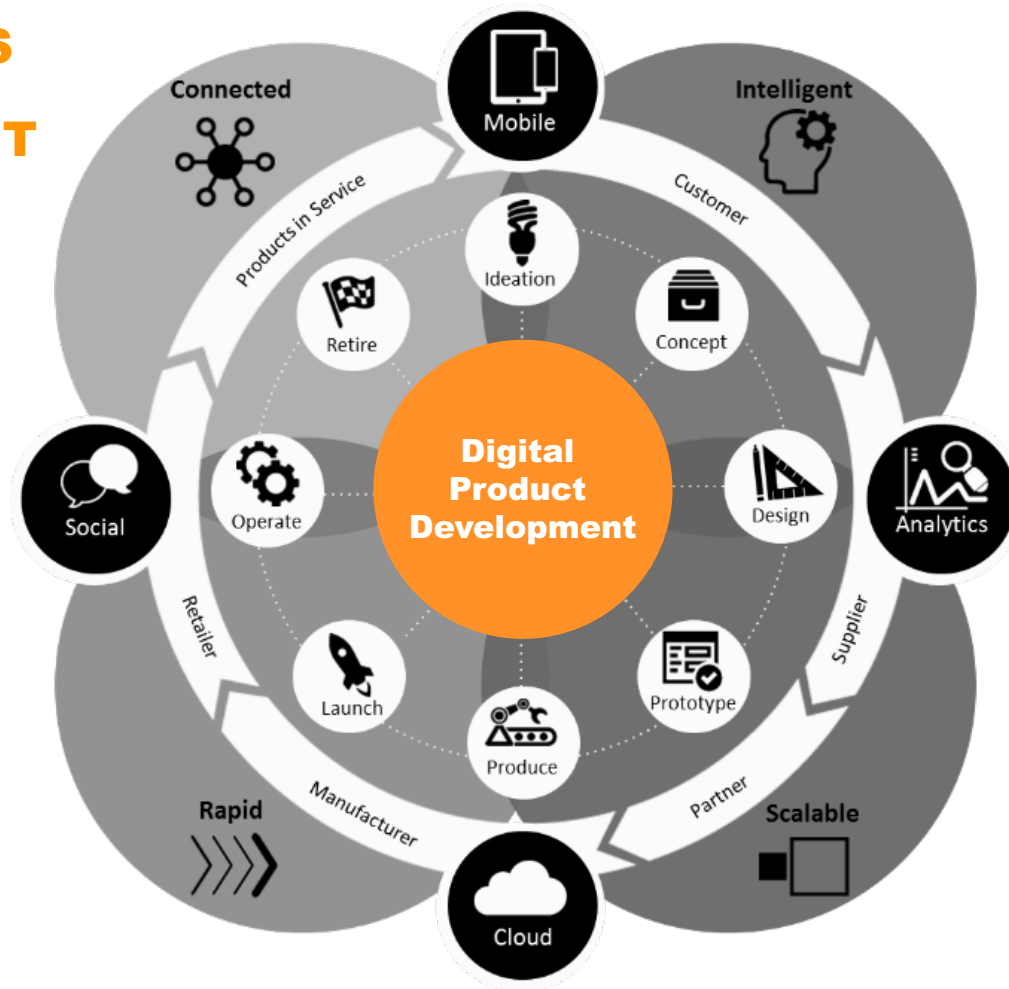
VALUE creation from connected products and services

- Innovation driven growth
- Products to Service transformation
- New business models
- Digital ecosystems and industrial platforms
- Data driven value chains
- Industrial combinatorial extensions



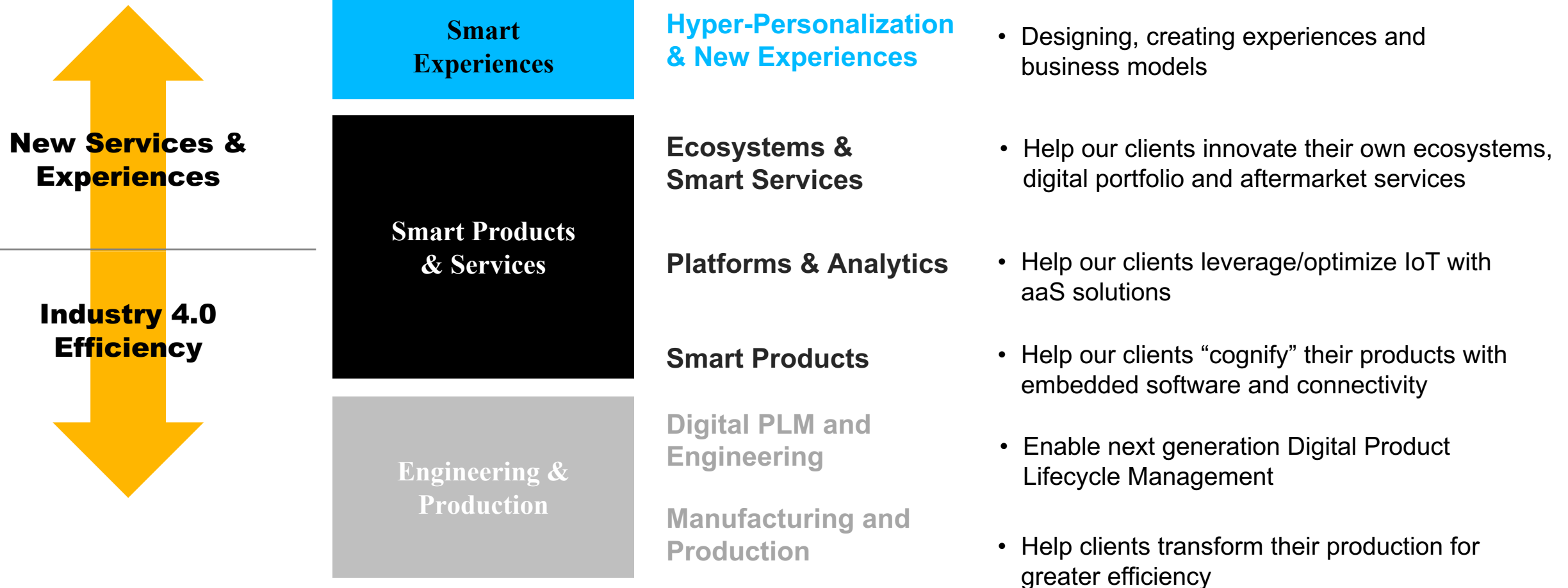
THE IMPACT OF THE NEW GLOBAL AND DIGITAL ECONOMIES ARE DRIVING COMPANIES TO CHANGE THEIR PRODUCT DEVELOPMENT MODEL

ACCENTURE'S PRODUCT DEVELOPMENT FRAMEWORK



-  **CONNECTED PRODUCTS**
-  **GLOBALISED R&D**
-  **DESIGN CHAIN COLLABORATION**
-  **DIGITAL PRODUCT DEVELOPMENT**
-  **INSIGHT THROUGH ANALYTICS**
-  **PRODUCT COST**

INDUSTRY X.0 - HELPING OUR CLIENT SHAPE THEIR PRODUCT AGENDA OF TOMORROW



ENABLING PLM TRANSFORMATION – CPLS ACCELERATOR

A PLM TRANSFORMATION AS STARTING POINT TO MOVE INTO THE “NEW”

CPLS ACCELERATOR IS THE FIRST STEP INTO DIGITALIZATION

1 PLM Transformation – cPLS Accelerator

2 New Business Models – Connected health

3 New Eco Systems – Intelligent platforms

PLM DIGITAL TRANSFORMATION

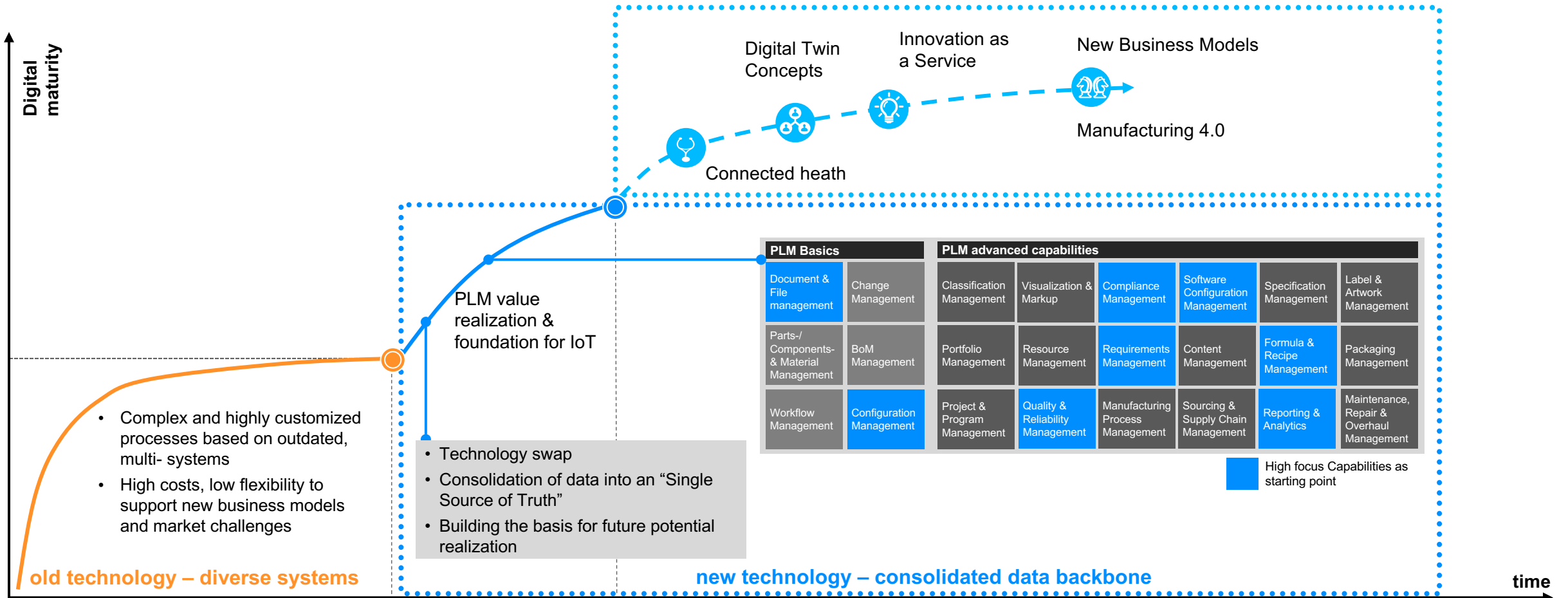
4 Software Development Operational Excellence

5 Smart Manufacturing

6 Service Operational Excellence

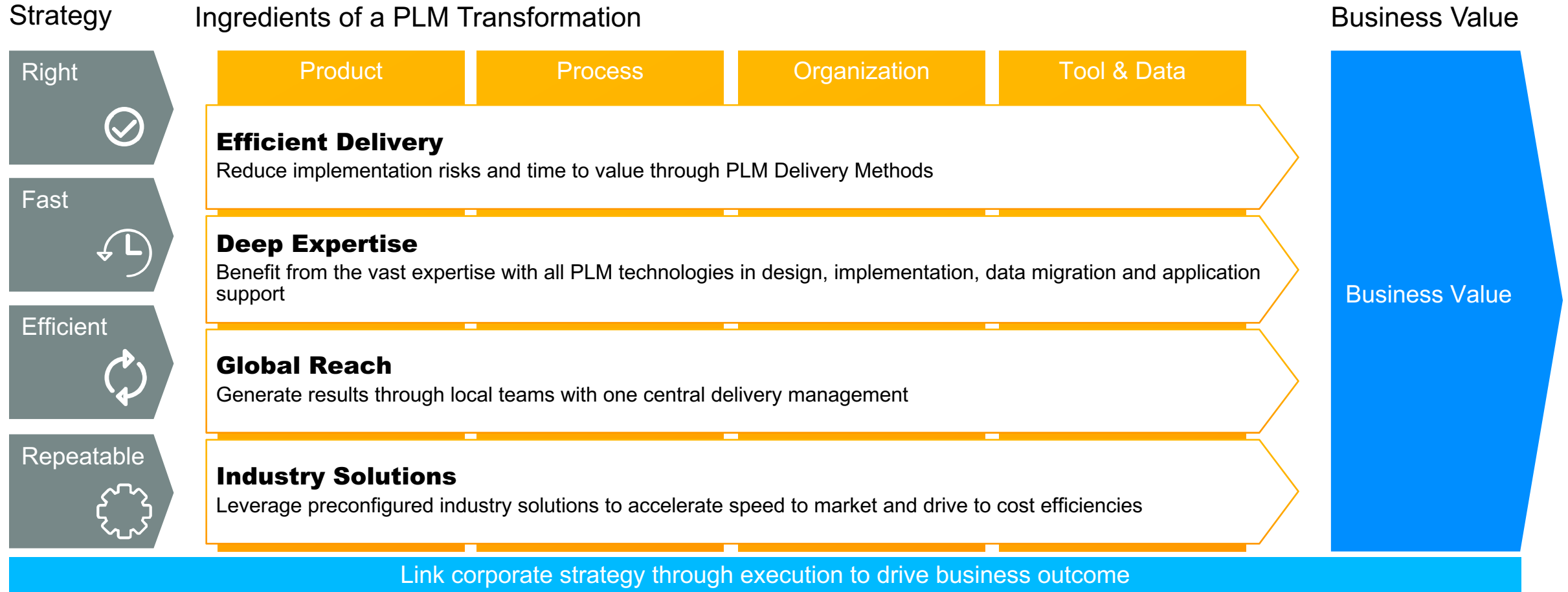
WE UNDERSTAND PLM AS A STARTING POINT FOR A LARGE DIGITAL TRANSFORMATION JOURNEY AND FOUNDATION FOR IOT

WHERE WOULD YOU START YOUR DIGITAL TRANSFORMATION?



DEFINING PLM AS AN STRATEGIC BUSINESS TRANSFORMATION GENERATING BUSINESS VALUE

A TRANSFORMATION APPROACH



AN SOLID STRATEGY APPROACH AS KEY TO SUCCEED

HOW STRONG IS THE CASE?

CAPABILITY DEFINITION & SCOPING
PLM Capabilities assessment

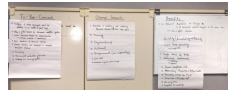
- Capabilities maturity checked in assessment

- Importance of capabilities for the business determined

BENEFIT ESTIMATION
to quantify the value of each capability

- Client input
- Assumptions based on experiences, related projects

- Workshop Results



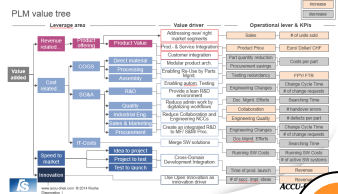
COST EVALUATION
developed from current figures

- Rough business case structure
- Quantification of qualitative figures → input is the benefit and cost estimation

- Calculation of overall benefits and costs



The capabilities in focus all target several value levers delivering benefits for Roche Diabetes Care



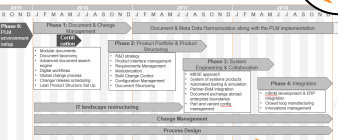
BUSINESS CASE
to calculate and visualize the value of the PLM Foundation

- Implementation Sequence is partly predetermined by functional dependencies

- Client requirements/ preferences are considered



RDC's high level PLM implementation roadmap



IMPLEMENTATION ROADMAP

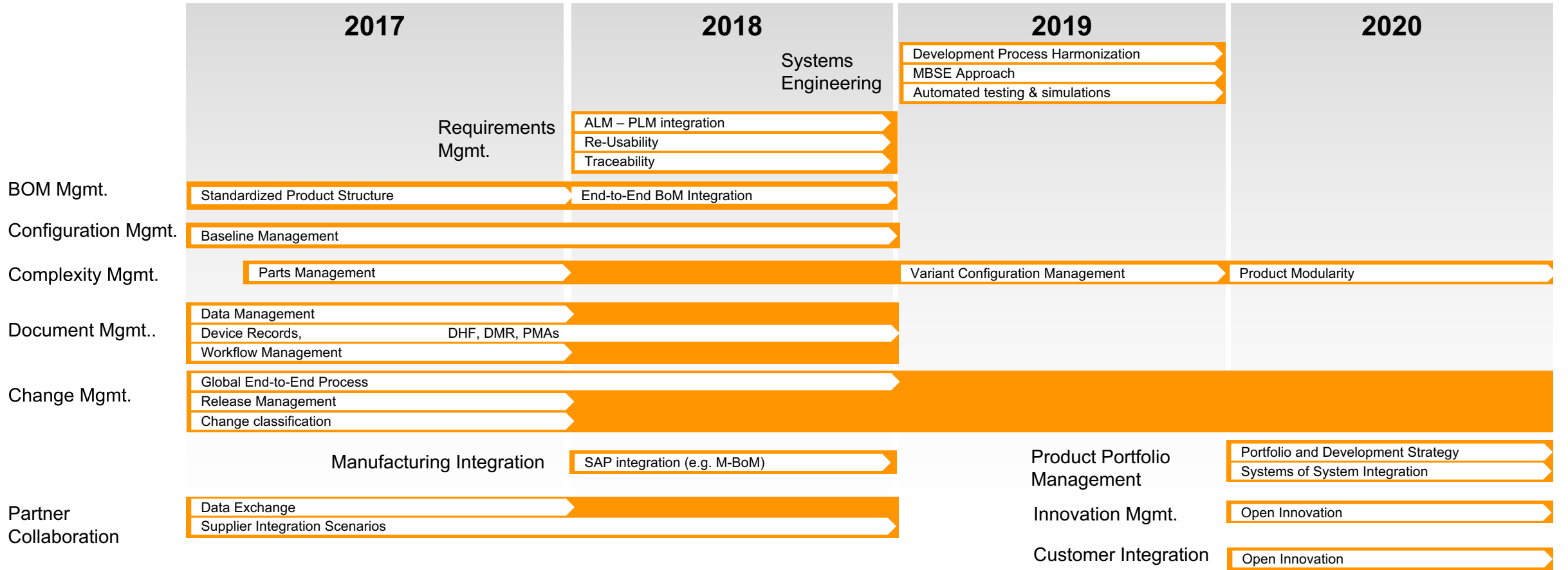
- Matching Costs and Benefits to determined roadmap

- Visualization of the break even
- NPV Calculation

BUSINESS CASE SUMMARY

Cost and Benefit development and Break Even (NPV Calculation)

SAMPLE OF A CAPABILITY ROADMAP FOR A PLM TRANSFORMATION



KEY GUIDING PRINCIPLES TO ENSURE A SUCCESSFUL TRANSFORMATION

GUIDING PRINCIPLES FOR PLM PROGRAMS

Value Driven



Value

Reliable values concerning benefits and costs in early stages of the project to derive a robust decision basis for future investments and rollout sequences.

Process Improvement



Value

Consistent improvement and standardization of core processes and organizations as an essential part of the project scope.

Focus and Pace



Risk, Cost

Focus on essential capabilities, professional project management, reuse of proven approaches, predefined business processes and standardized IT systems.

Integration



Value

Tight integration of downstream business processes and applications cross sites and cross the extended company network.

Change Management



Risk

Achieve commitment and buy-in on the organizational and the individual level through an integrated set of tailored change management actions.

KEY ROOT CAUSES OF PLM FAILURE ARE ALSO CHANGING UNDER THE NEW DIGITALIZATION ERA

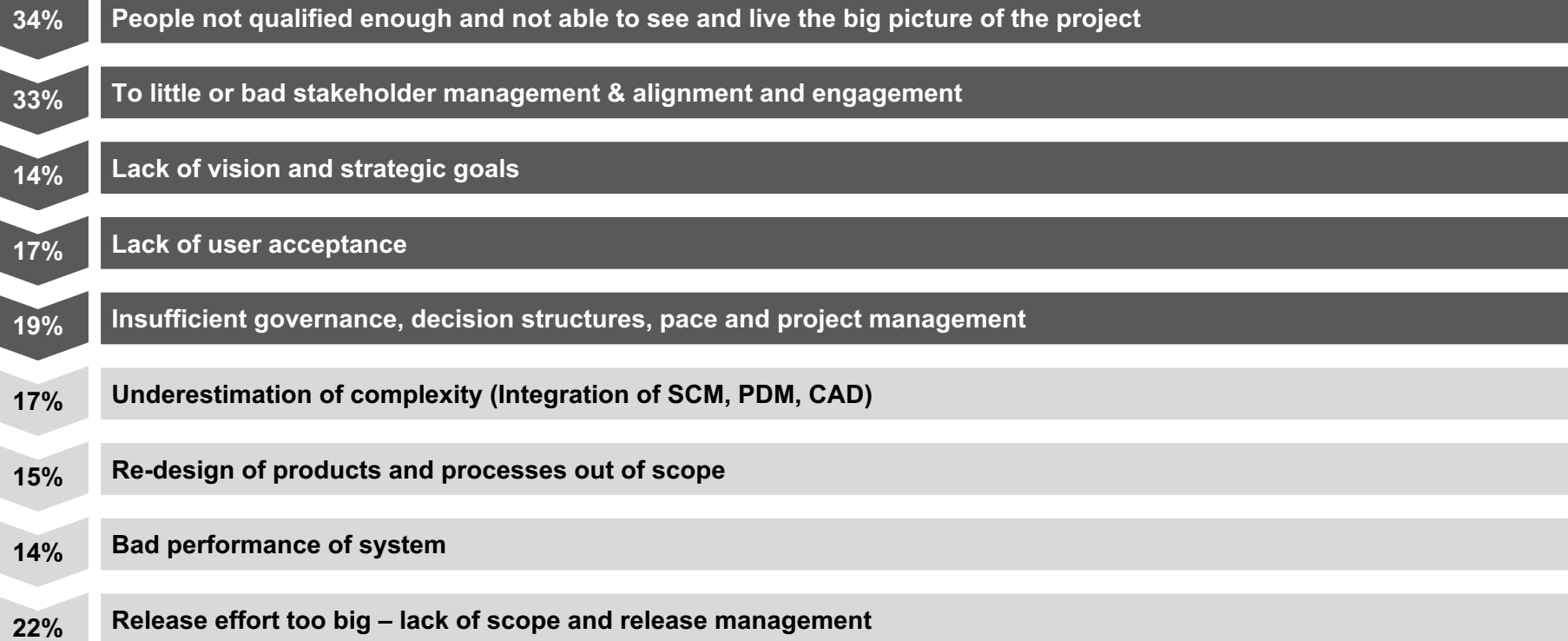
ARE YOU PREPARED?

History of failure

Only **16%** of PLM projects are successful.

41% fail.

43% end up with time and budget overrun.



Way to success

Guidance principals enabling leaders, project- team and staff

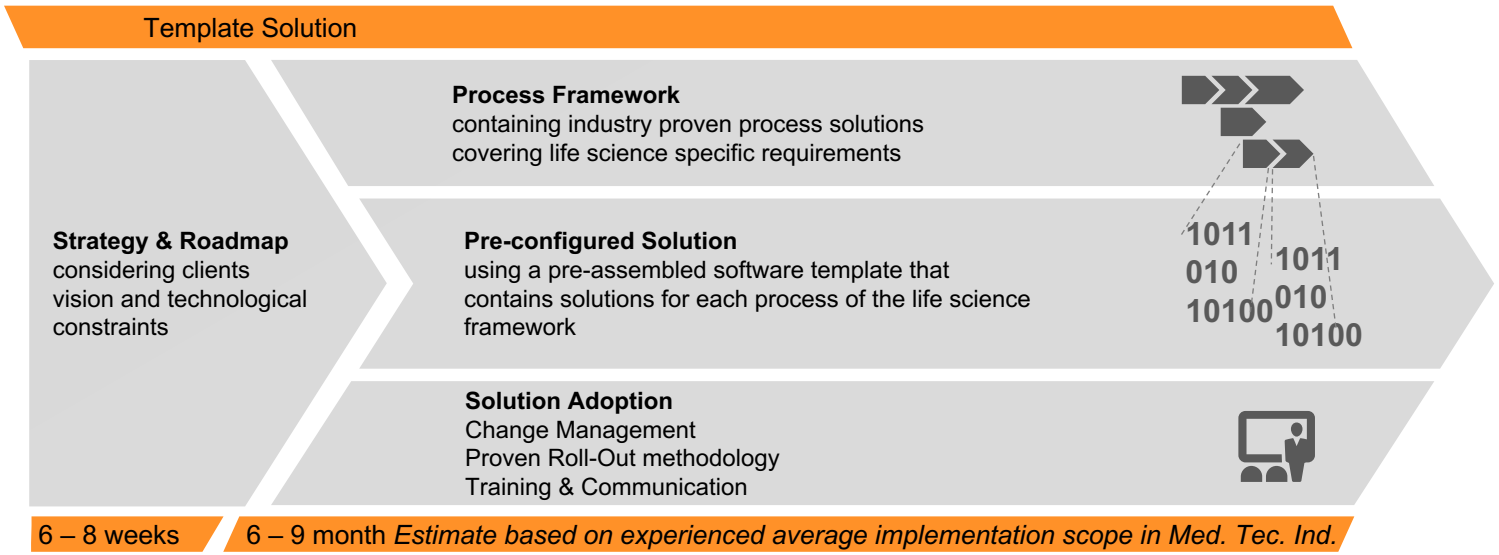
Additional challenges associated to new digital technologies are also becoming challenges and root causes of failure (e.g.: Technology challenges, IT Infrastructure, etc...)

 Failure based on people issue

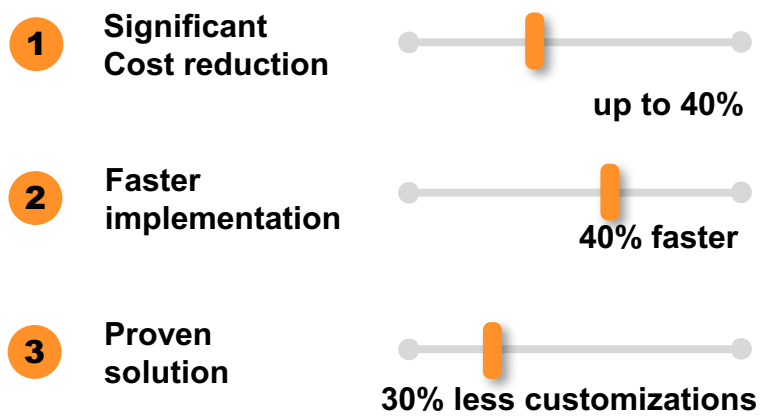
* Accenture Analysis of PLM projects of Accenture plus Benchmark

A PROVEN AND EFFECTIVE SOLUTION APPROACH

WE SUPPORT OUR CLIENTS FROM DAY 0 WITH THE RIGHT STRATEGY AND A TEMPLATE SOLUTION...



Why using a template solution instead of following a “greenfield” transformation approach?



Key Elements

<p>One initial transformation initiation to identify key capabilities and confirm the IoT Vision – Value Driven Approach</p>	<p>Consolidated process data base and framework based on industry proven practices and technological possibilities</p>	<p>Continuous assessment of continuity from strategy to solution</p>
<p>Full traceability from strategy through processes to solution components to address strategic targets with operational levers in real time</p>	<p>Solution packages prepared as a pre-configured Life Science solution template</p>	<p>Release stacking based on technological & capability constraints - fast quick wins & enablement for digitized business models</p>

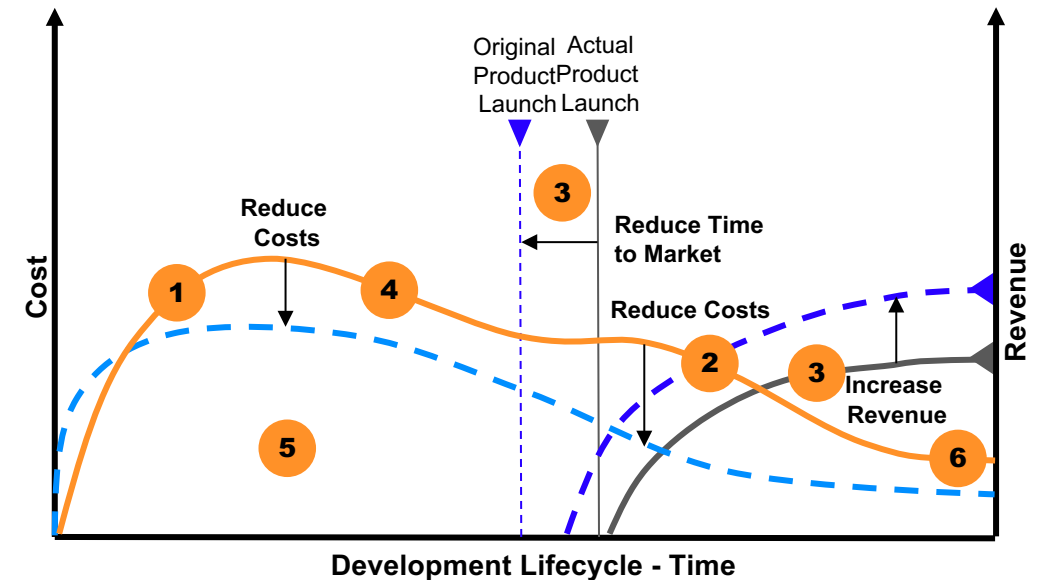
WHAT KIND OF CHALLENGES CAN BE SOLVED IN THE MEDICAL DEVICE INDUSTRY WITH A PLM TRANSFORMATION*

DO THESE CHALLENGES AFFECT YOUR BUSINESS TODAY?

Key Challenges

How PLM helps

<p>1 Significant cost pressure “Our development process is too expensive – all this rework...”</p>	<p>Overall costs, from development to operations, need to be optimized to remain competitive</p>
<p>2 Industrialization of healthcare “We invented a new housing even though we did not intend to do so...”</p>	<p>Provide tools to obtain full part management capabilities to drive re-use of parts and requirements</p>
<p>3 Too long time-to-market “Our product is missing its market launch – again.”</p>	<p>Increase efficiency in development to hold launch dates and leverage full revenues</p>
<p>4 Regulatory environment “Pulling together the materials for a milestone approval takes far too long”</p>	<p>Provide tools to automate compliance reporting and audit trail in order to reduce administrative costs</p>
<p>5 Strategic Make vs Buy decisions “Our SW development delivery is not efficient and we miss key skills”</p>	<p>Reduce required R&D FTEs through efficiency gains and review partnering with key players for non-core work</p>
<p>6 Applying new service models “We cannot deploy system changes online, we always need the field technicians to do it”</p>	<p>Evolve to Connected products and obtain full management capabilities</p>



Key challenges mapped to an exemplary product lifecycle identify real pain points in the everyday work.

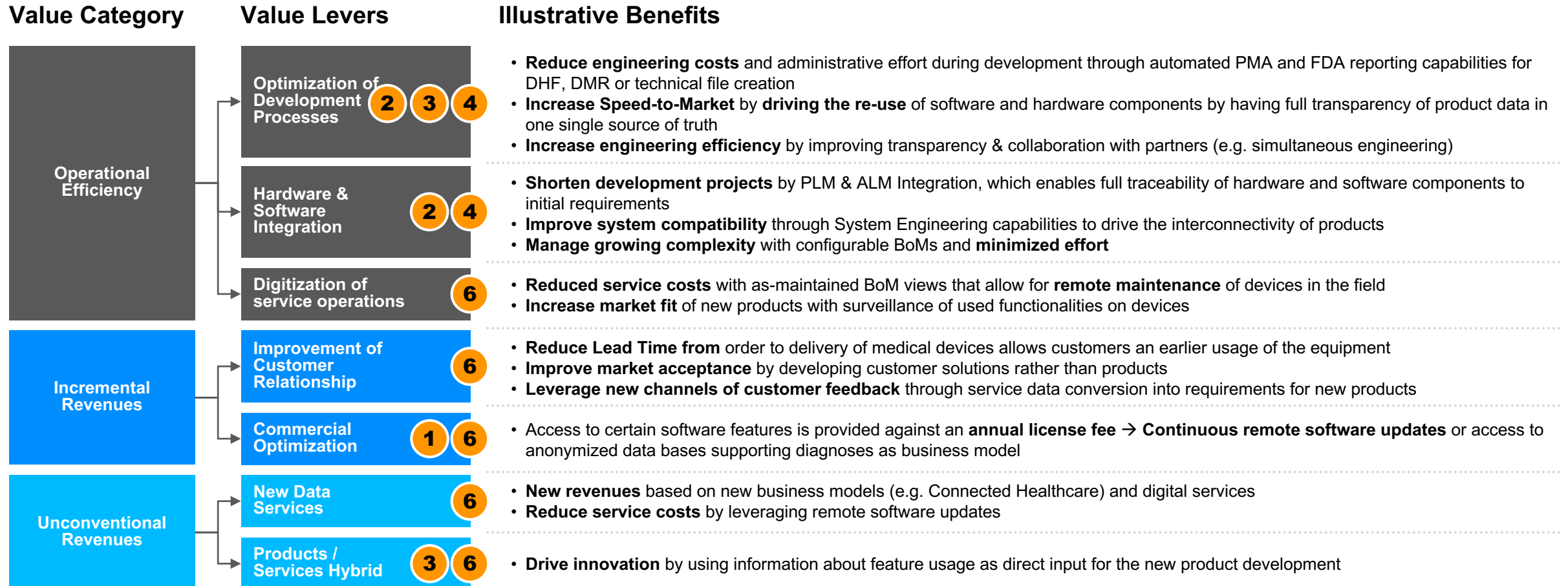
★ Recurring quotes collected during PLM assessments in the medical technology industry

— Actual Cost
 - - - Original Cost
 — Actual Revenue
 - - - Original Revenue

*) Non exhaustive

PLM CAN LEVERAGE POTENTIAL VALUE IN DIFFERENT AREAS

... AND HOW?



ILLUSTRATIVE EXAMPLE OF BENEFITS AFTER A PLM TRANSFORMATION

Increase Revenue



10 - 20%

New product success rate



15 - 25%

New product output



2 - 4%

Revenue lift due to better product mix, faster time to shelf

Accelerating Time to Market



4 - 55%

Faster product launch



10 - 60%

Improve product development

Decrease Cost



5 - 15%

Direct Materials cost



10 - 30%

Operational and development / engineering expense

Decrease Cycle Time



10 - 75%

Change control cycles



5 - 35%

Design cycles



10 - 15%

Time-to-volume

* Based on Accenture experience, illustrative examples only

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ROCHE DC – PLM TRANSFORMATION

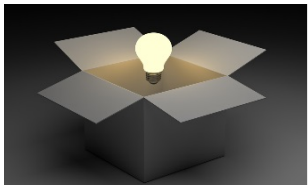
ROCHE DIABETES CARE PLM TRANSFORMATION



Our current landscape is **highly fragmented** and **cannot support** our increasingly **complexity** or our highly-connected products



The proposed **roadmap** is laid out in 4 phases, with the goal to address **strategic business needs** first and lay the foundation for subsequent **business value-driven capability** phases, with value realization associated with each phase



Proposed Solution should be comprehensive to include **PLM and Document Management** functions and adopt **industry proven/certified solutions** to minimize the overall implementation efforts and associated risks of building a custom solution



Proposed PLM transformation to introduce PLM information management to **save the business bottom line costs** by reducing non-value added R&D efforts, promoting re-use, facilitating traceability and complexity management, and improving quality. Furthermore, use PLM as enabler to adapt the organization from functional to product centric

STARTING SITUATION

ROCHE DIABETES CARE WAS FACING NEW MARKET CHALLENGES WHILE SUFFERING PAINS IN SEVERAL AREAS

Pain Points

PROCESSES

- Time consuming manual data exchange between IT-Systems
- Error prone manual configuration management
- Paper based workflows

EXTRACT

DATA

- Missing holistic product view
- Lack of integration with partners
- Lack of a single source of truth

IT COSTS

- Lack of transparency of IT costs due to historically grown IT-landscape

Business Impact



Long time-to-market



High development costs



Lost innovation leadership



Dissatisfaction with business processes

Challenges

PRODUCT

- Increasing **complexity** due to more **connected** portfolio
- Customer solutions focus creates product **dependencies**
- **Smart** technologies (IoT)

MARKET

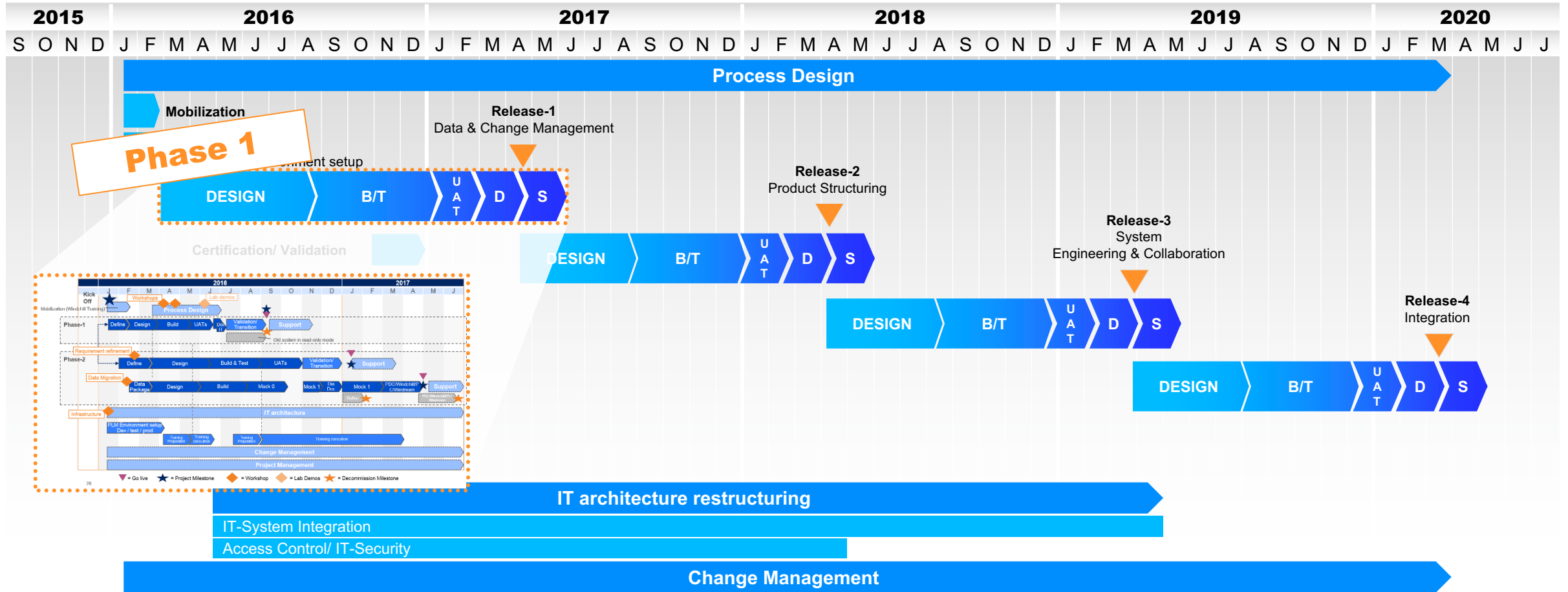
- Business **flexibility** to adapt to changing market demands
- Growing **cost** and regulatory pressures

BUSINESS

- Increasing **collaborations** with external partners
- Emergence of PMA products for DC

WE ARE FINISHING UP THE PHASE 1 OF THE OVERALL ROADMAP

SETTING THE SCENE ON THE ROADMAP



HIGH-LEVEL GOALS FOR THE BUSINESS & PLM

THE PLM VISION HAS BEEN DERIVED FROM BUSINESS GOALS

Business goals

Reduce Cost

Increase Speed to Market

Accelerate Innovation

Enable Greater Business Flexibility

Reduce Regulatory Compliance Risk

Cornerstones of PLM vision



Simplify IT Landscape...



Improve internal and external collaboration...



Introduce a product centric data & document management ...



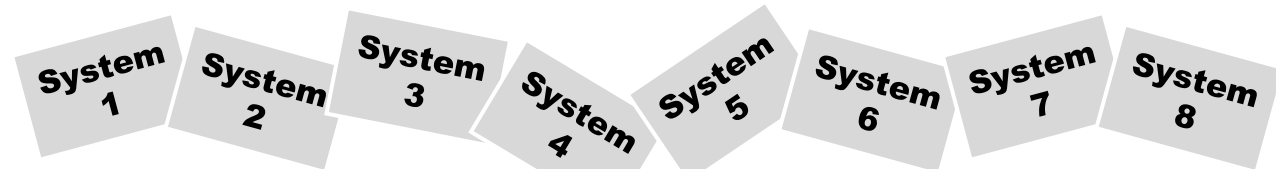
Improve reuse of technical assets...



Introduce single source of truth...

CURRENT STATUS

PHASE 1 IS 75% COMPLETE; PHASE 2 FUNDED AND RAMPING UP



8 systems consolidated into a single source of truth

Process Harmonization achieved in one year

- Globally harmonized doc. & change management, including records management
- Lean Process established for records, IT documents or prototyping needs
- Centralization of Document Control /
- Change Management
- Baseline Reporting functionality globally rolled out
- Templates / Data Governance models established to ensure sustainability

General Improvements | Topics to be addressed in future phases | Process Improvements

- Training integration. Manual workarounds established until WT can integrate with new system
- Robust SAP integration (driven by effort to not recreate data in Windchill which exists already in SAP)
- PLM-level governance established
- System-driven product structure hardcoded
- Validation documentation harmonization planning
- End-to-end traceability (Requirements – Specifications – Design – BOMs)

DESIGN & PROCESS HIGHLIGHTS 1/2

Changes

Description

1 Single Source of Truth

- 5 core / hub sites in one system
- All sites will be able to access each other's content, except confidential information
- Data from 8 doc management and department drives moved to WT
- All R&D mechanical design authoring consolidated to one tool
- Across site nomenclature harmonization

2 Digitized Records Management

- Product & Process-centric organization of data: Quality Management, Product & Business Branches
- Records Management fully digitized: Not applicable to raw data
- Records linked directly to products / multiple products

3 Flexible Change Processes

- Lean Version Control vs. Fast Track vs. Full Track Changes
- Inclusion of PMA attributes and triage for PMA-relevant changes
- All Changes will begin & end in Windchill in an effort to drive consistency and transparency

DESIGN & PROCESS HIGHLIGHTS 2/2

Changes

Description

4 Single Information Sharing Point

- Solution to provide access for affiliates not at hub sites
- Will provide Product-specific content (e.g. labelling)
- Will provide 'pre-built' searches to access process-specific content
- Will not create a copy of any documents outside Windchill

5 Labeling in Windchill

- Decision with Labeling & Product Management to begin and end all labeling creation / update requests in Windchill
- Harmonized between sites to support a move towards global projects
- This should allow for more transparent & accurate baselining of labeling process times

6 Baseline Reporting – eDHF, Milestones, etc.

- Project milestones and design control readiness states reviews moved into WT
- Operations launch distribution to be moved into WT
- DMRs, DHFs, etc. to be electronically built as baselines
- PMA reporting built-in

ABOUT ACCENTURE

Accenture is a leading global professional services company, providing a broad range of services and solutions in strategy, consulting, digital, technology and operations. Combining unmatched experience and specialized skills across more than 40 industries and all business functions – underpinned by the world’s largest delivery network – Accenture works at the intersection of business and technology to help clients improve their performance and create sustainable value for their stakeholders. With approximately 401,000 people serving clients in more than 120 countries, Accenture drives innovation to improve the way the world works and lives.

Visit us at www.accenture.com.

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ADDITIONAL INFORMATION

For more information on the Accenture Product Lifecycle Services, please click on the link to www.accenture.com/PLS