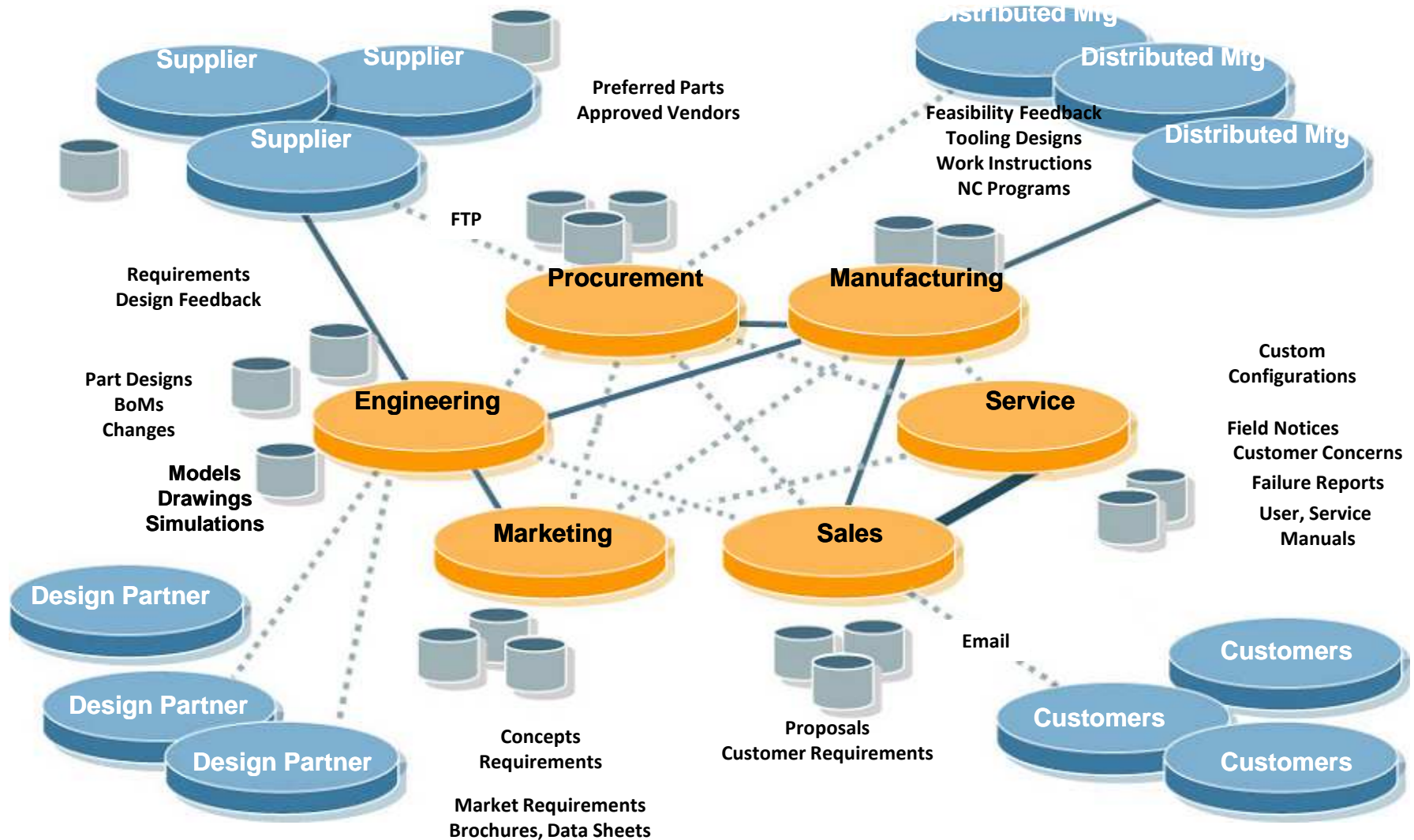
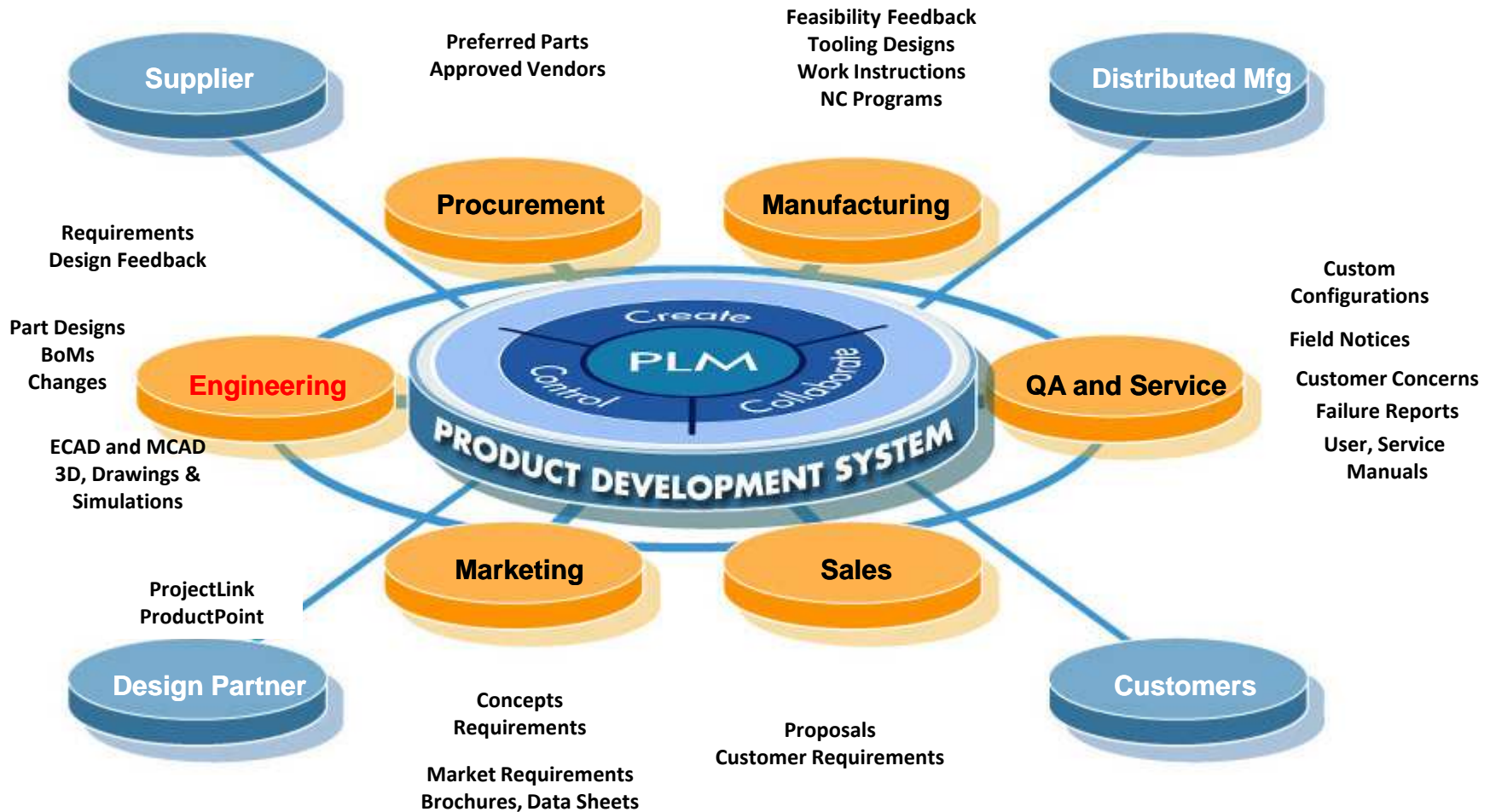


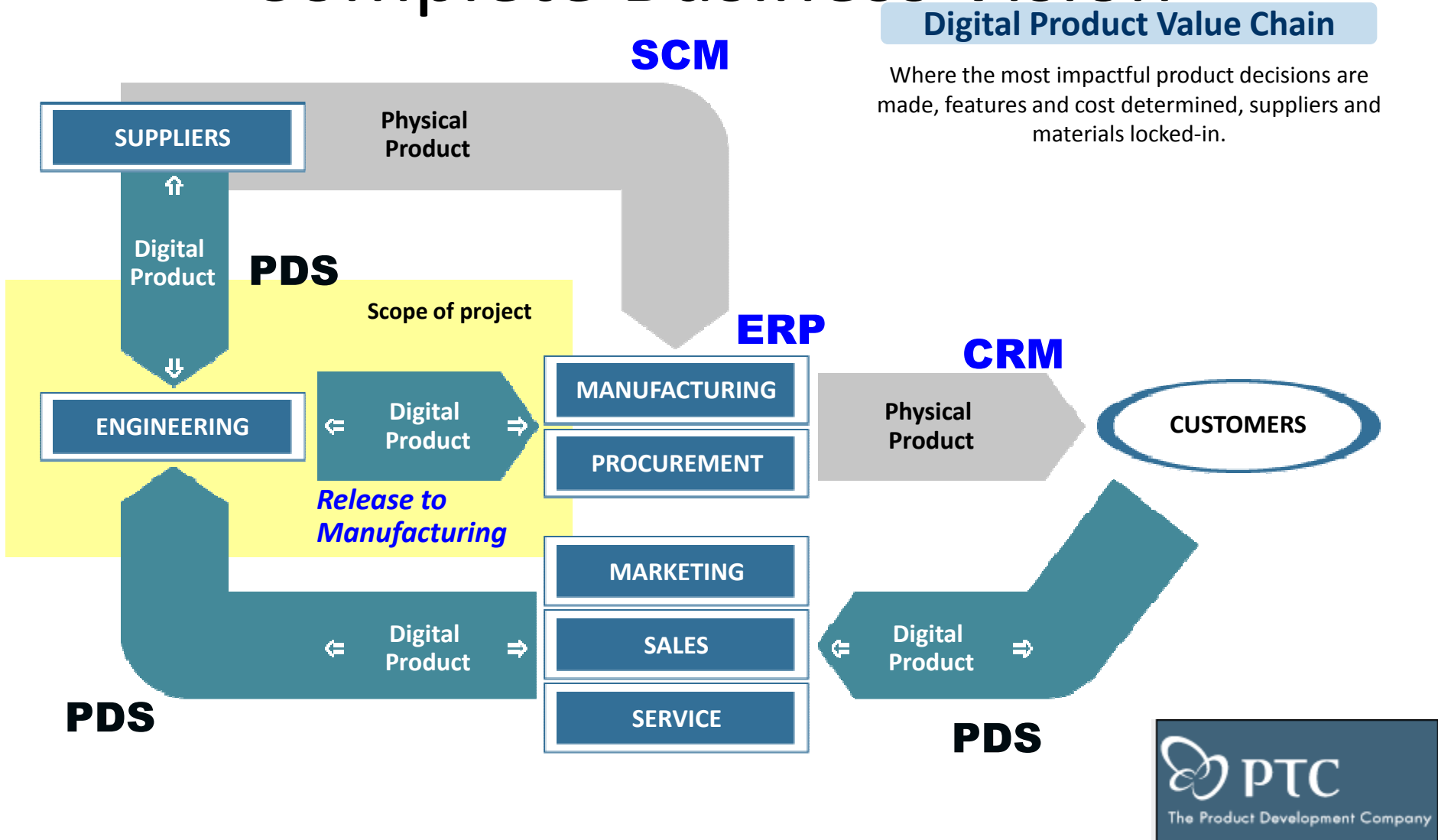
Background - Business Vision



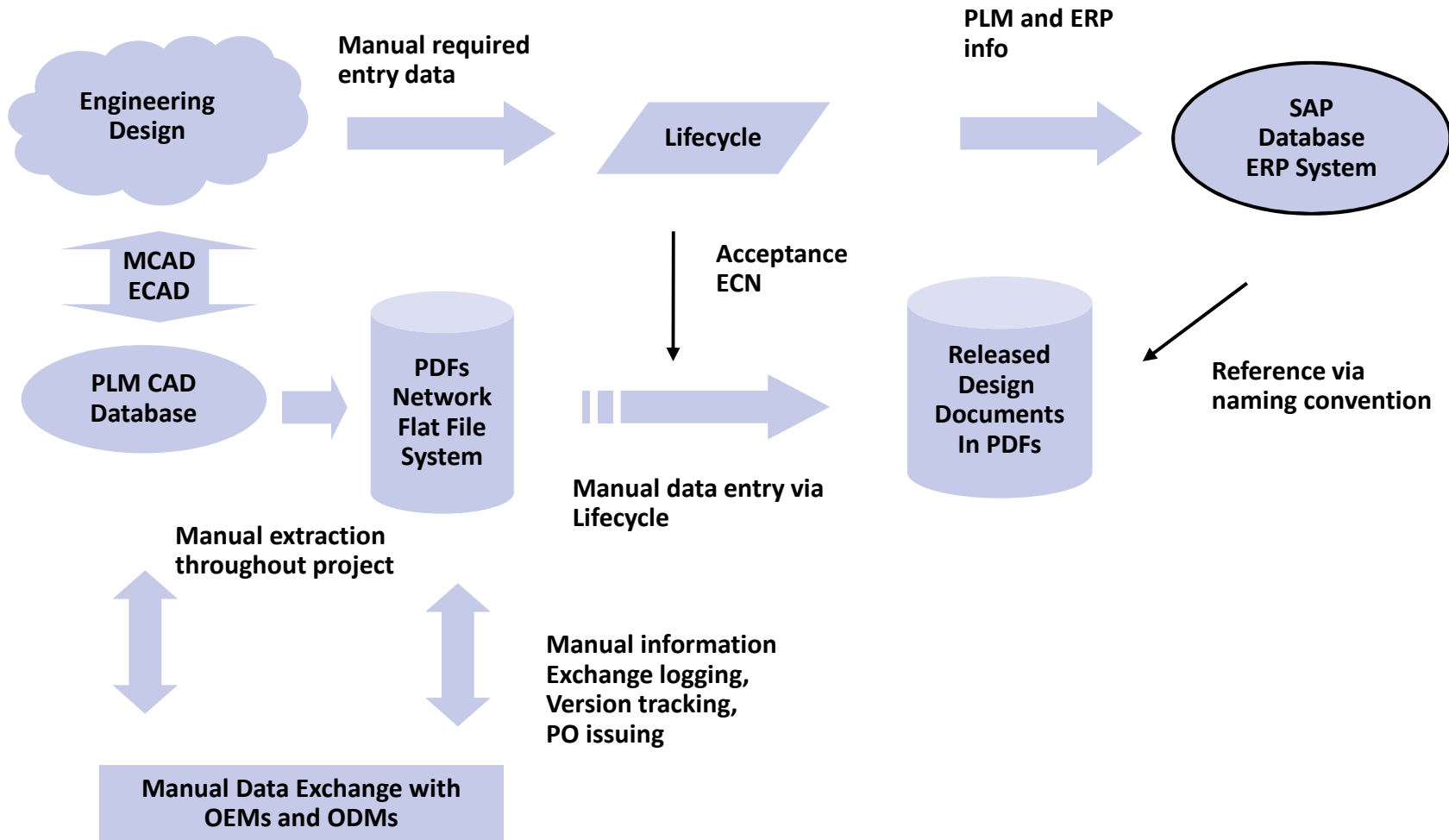
Optimized Product Development System



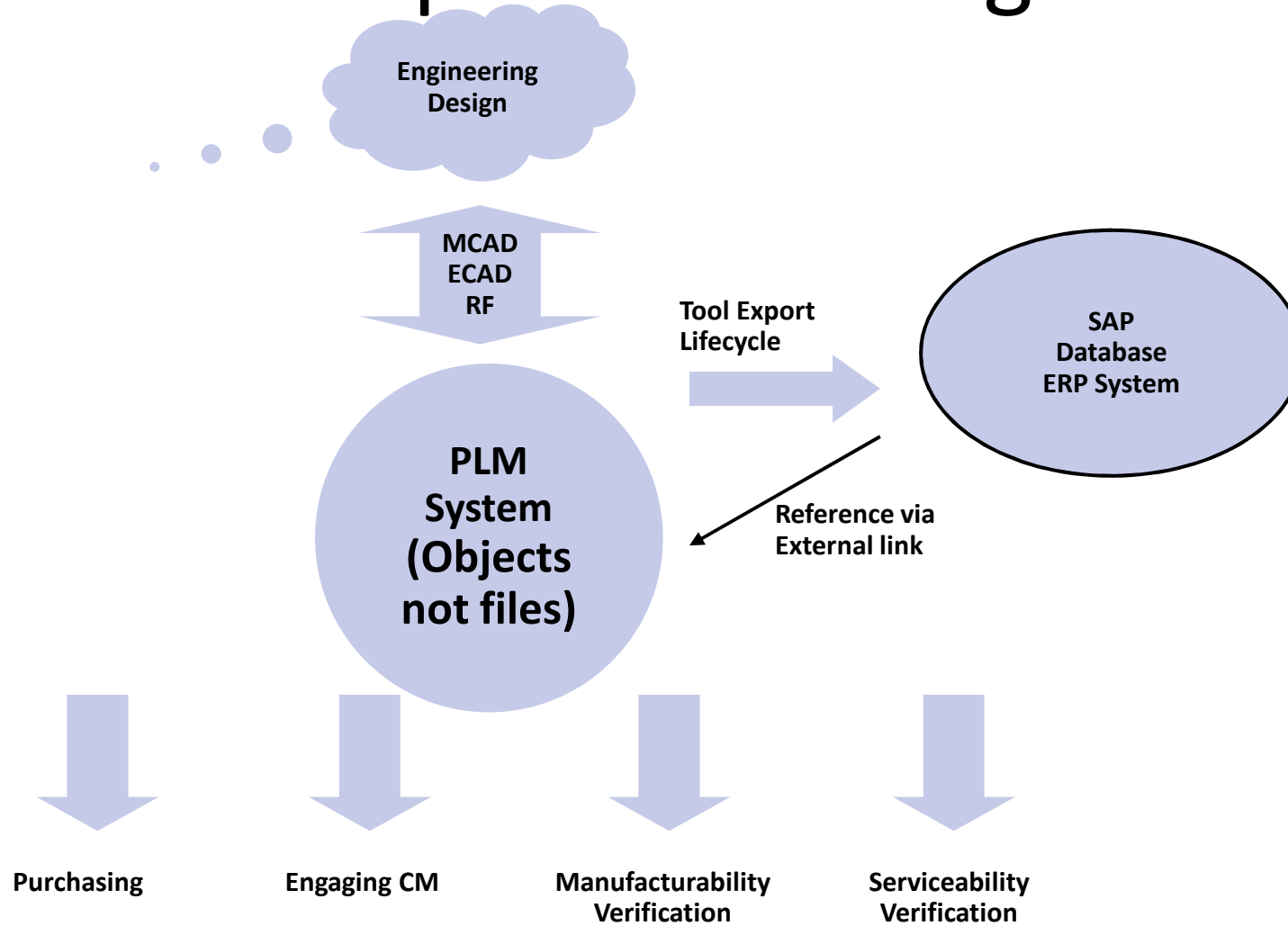
Complete Business Vision



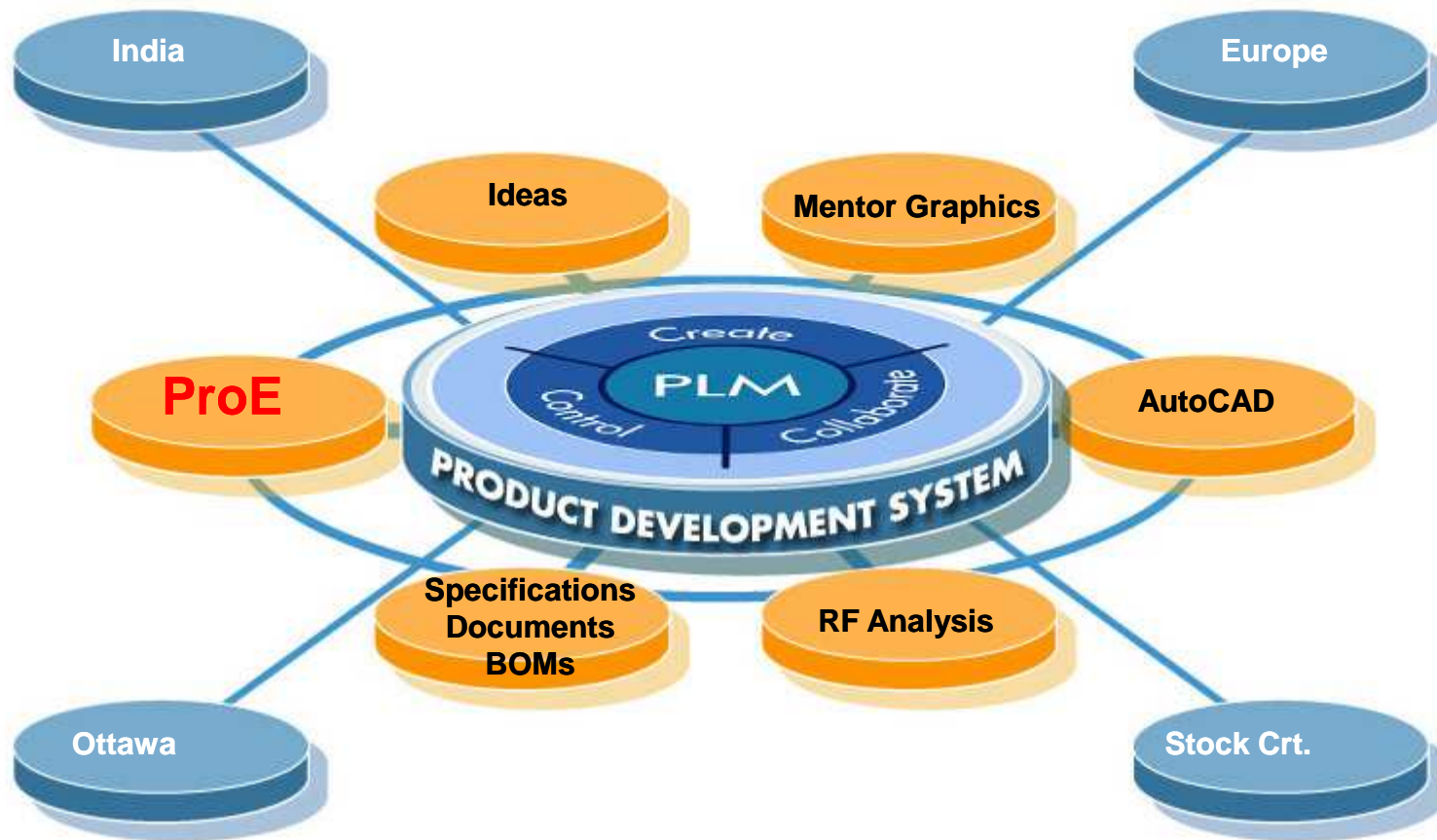
Product Development Today



Completion of Stage 2

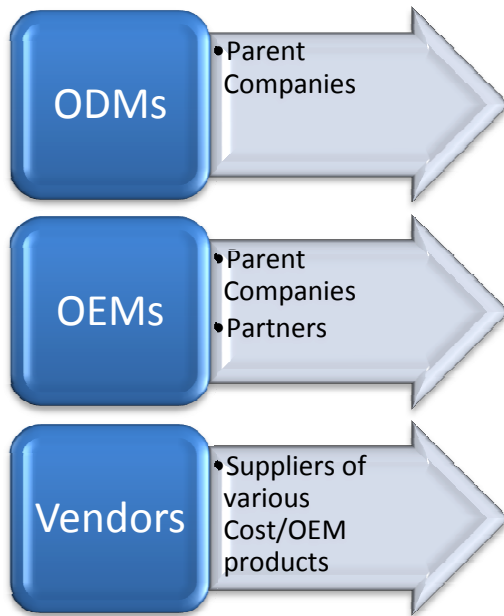


Optimized Engineering Application Focused

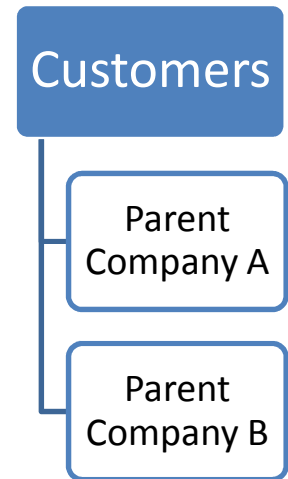
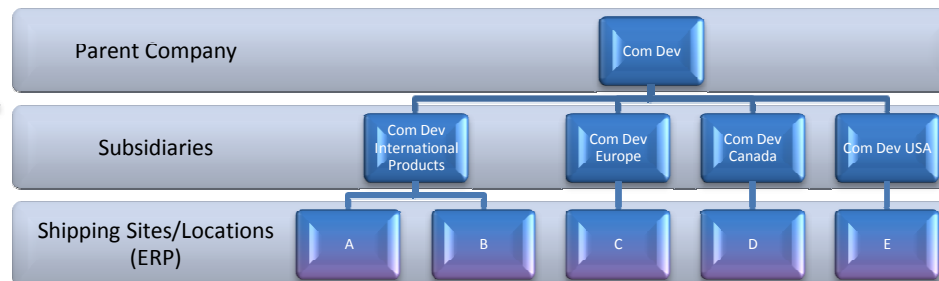


Overview of Supplier Management Organization Structure

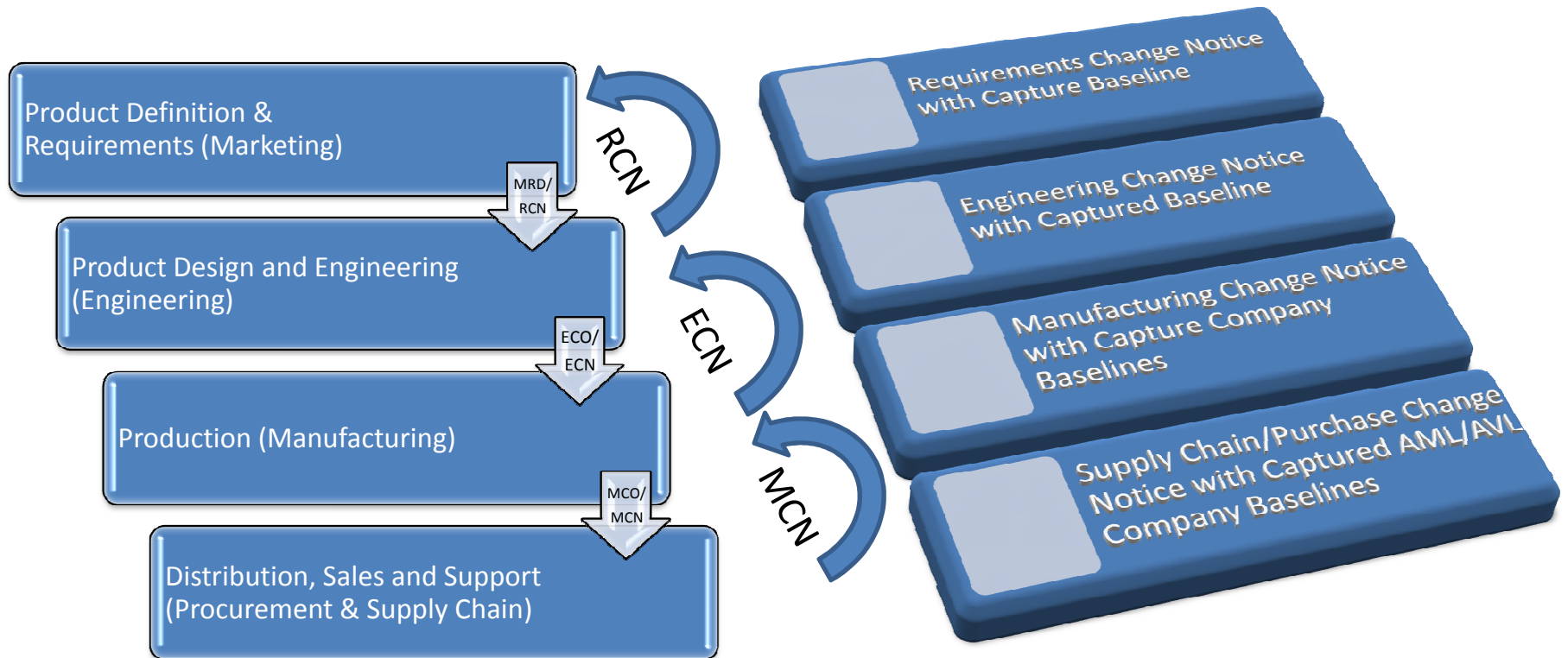
External Organizations Manufacturing Structure



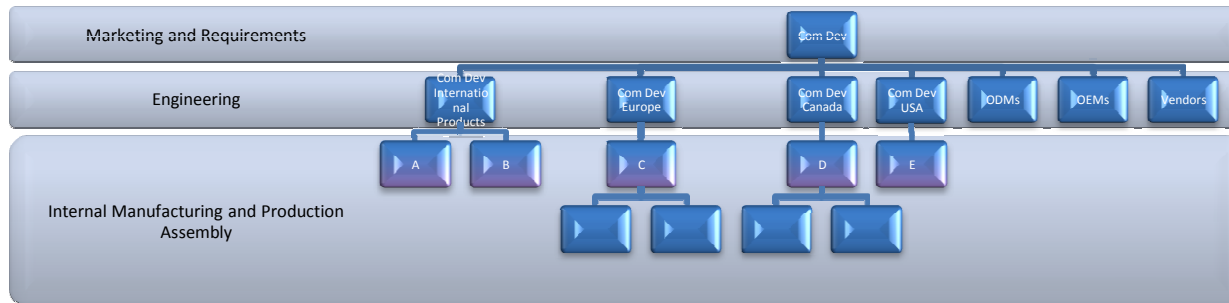
Internal Organizations Manufacturing Structure



4 Separate Configurations to Capture At the Point of Release



Rate of Change and Number of Configurations



Rate of Change and Number of Configurations

