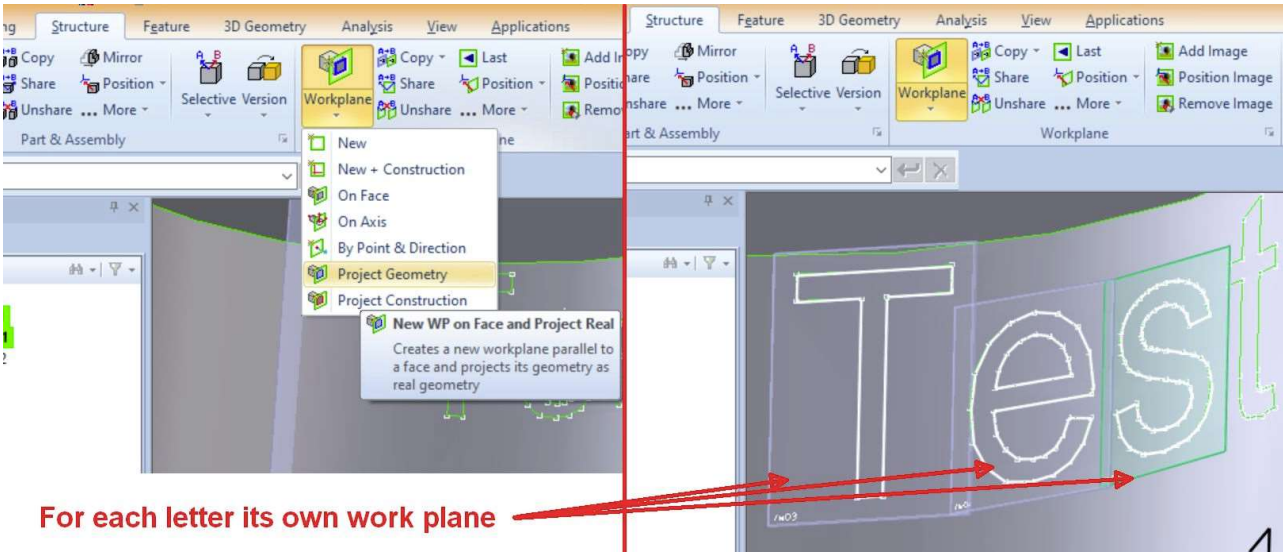




This was in the uploaded file



For each letter its own work plane

