

PROVA1

```

%
O0001
N10 M24
N20 M28
N30 G11(XXXX.TEC)
N40 G11(WIR,LS25);
N50 M60
N60 G92 X0000 Y0000 (SGROSSATURA (S501))
N70 G90
N80 S501
N90 G50 G41 G01 Y-10.000 T0.000
N100 X10.000
N110 Y10.000
N120 X-10.000
N130 Y-10.000
N140 X-1.000
N150 M00
N160 X0000
N170 M00
N180 G50 G40 Y0000
N190 G00 G40 G50 T0.000 X0000 Y0000
N200 G92 X0000 Y0000 (FINITURA (S502))
N210 G90
N220 S502
N230 G41 G01 Y-10.000
N240 X10.000
N250 Y10.000
N260 X-10.000
N270 Y-10.000
N280 X-1.000
N290 X0000
N300 G50 G40 Y0000
N310 G00 G40 G50 T0.000 X0000 Y0000
N320 G92 X0000 Y0000 (FINITURA (S503))
N330 G90
N340 S503
N350 G41 G01 Y-10.000
N360 X10.000
N370 Y10.000
N380 X-10.000
N390 Y-10.000
N400 X-1.000
N410 X0000
N420 G50 G40 Y0000
N430 M50
N440 M02
%

```

