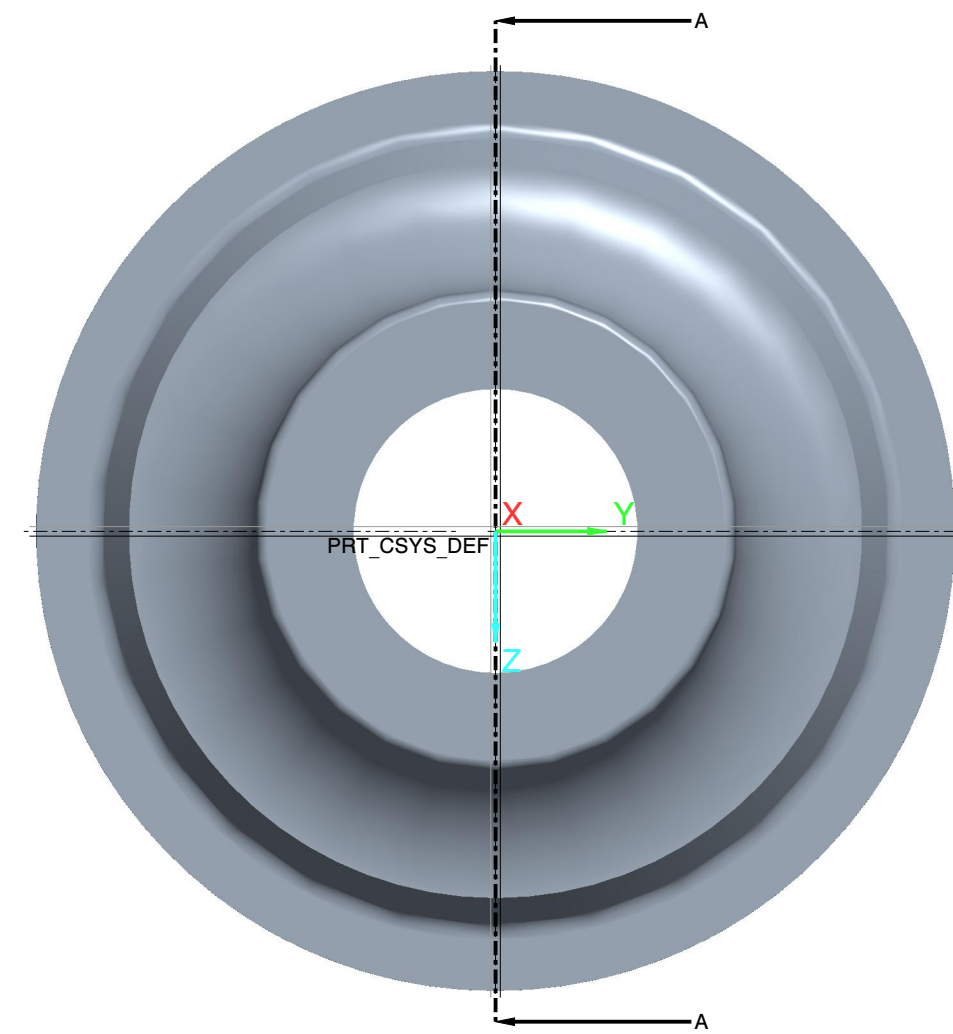
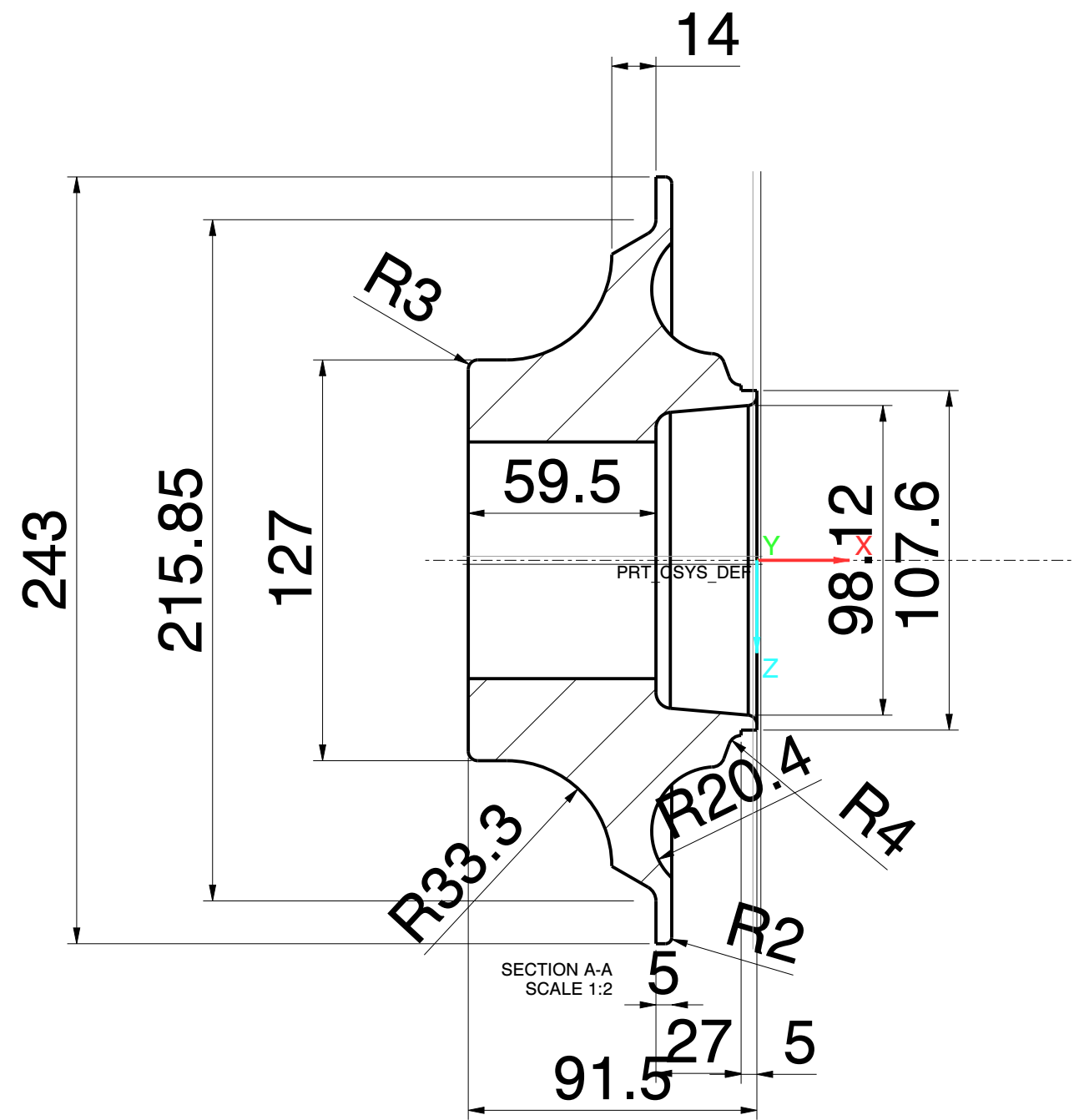


Do not scale the drg.	All dim in mm.	Nominal Dim	Tolerance in μm
If in doubt, Ask			



Over	-	6	30	120	400	1000	2000	Surface roughness symbols and values as per IS:10719.
Dim Upto & incl.	6	30	120	400	1000	2000	4000	value
Tolerance	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	symbol

Machining Deviation as per medium class to ISO 2768/IS:2102

Classification of characteristics:							
Critical, Key Instruction							
Major, (None) Minor							
Applies to upper limit							
Applies to lower limits		Date	Mod. No.	Zone	Modification		Chkd Appd
	Material Description, Size, Spec. Std. No	SIGN	DATE	Tol. as per Std.			
		DRN		Standard References.			
		CHKD		Replaces Drg.			
	Product/Group.	APPD		Reference Drg. No.			
	Stage.	Scale: 3:10		Opp. Hand Drg./ Pt. No.			
	Fin. mass in kg		Surface protection as per Std.				
	[.3]						
	Drg./Part Designation	Drg./Part No.					
	Size of sheet...A3/Sheet No...1... of ...1... Sheets						