



# INCOMING INSPECTION REPORT

DOCUMENT NO.	F-P2-07-05-07
REV. NO :	1
REV. DATE :	25.10.2019

PART NAME	SUPPLIER NAME	
GRADE	INVOICE NO.	
MRN No.	MRN DATE	
INSPECTED DATE	LOT SIZE	Sample Size

### INSPECTION REPORT

**O - Accepted**     
  **U/D Accepted**     
  **X - Reject**

Sr. No.	Nominal	Specification		Mode Of Inspection	CTQ	Observations								Remark	
		Min	Max			1	2	3	4	5	6	7	8		
1	Chemical Composition	As per Alloy Standard (Ref.No. P2-7-05-108) F-		Test report											
2	Color Code Checking	Each Ingot should be color coded as per std		Visual											
3	Poor Patten	Free from defect		Visual											
4	Blow Hole			Visual											
5	Coloring Problem			Visual											
6	Cold Shut			Visual											
7	Inclusion Forgin Material			Visual											
8	Rough Surface			Visual											
9	Last Receipt Heat Number	Should be as per FIFO		Visual											
9a	New Receipt Heat Number			Visual											
10	Radiation Condamination	Should be 10% to 25% less than the BG Value.		Rad Check meter											
11	Silicon checking	Free from defect		Visual											
12	Packing	each bundle should be covered with stretch flim		Visual											
13	Grain Structure	Free from defect		Visual											

REMARKS :	DESPOSITION
	ACCEPTED
	U/D ACCEPTED
	REJECTED

INSPECTED BY	APPROVED BY
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Rev 0 - Initial Release Dt 19.04.2016

Rev 1. Revised for checking the FIFO on Incoming Alloys (As per Mando HCI PPAP Audit Findings) Dt 25.10.2019